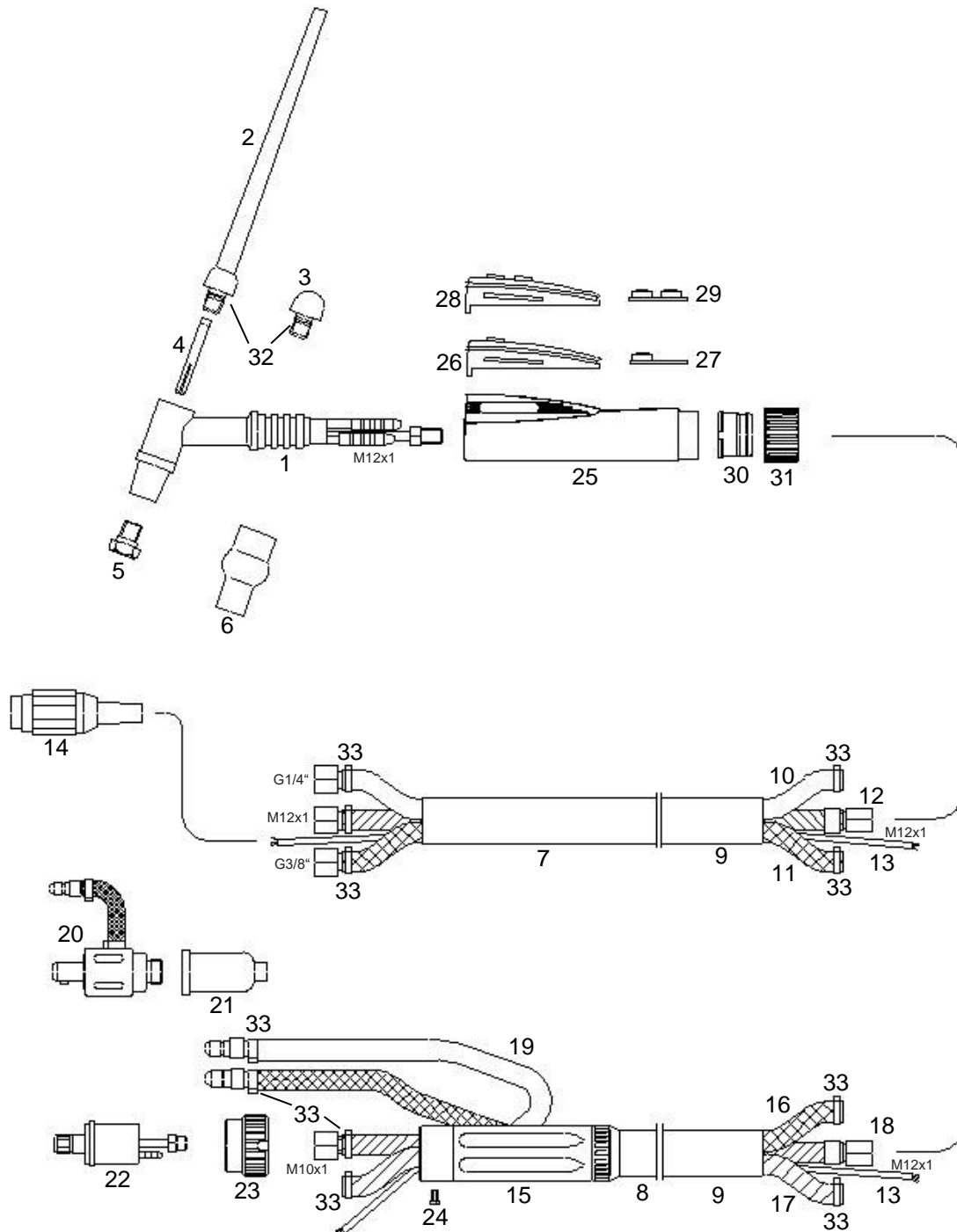




Manual Welding Torch WB 24, water cooled

Technical data according to EN 60 974-7

Rating: 350A DC
260A AC
Duty cycle: @ 60%
Tungsten electrodes: Ø0,5 – 3,2mm





Part Number for complete Welding Torch

Part No.	4m	8m
Single Connection and Tuchel Plug 3-pole	1424001	1428001
Gun Plug Body WZ0 and Tuchel plug 3-pole	1424003	1428003
Gun Plug Body WTW-5	1424002	1428002

Spare Part List

Pos.	Part No.	Description	Pos.	Part No.	Description
1	1420101	Torch Body WB 24	9	5202540	Cover Hose 4m
2	1420501	Back Cup, long		5202580	Cover Hose 8m
3	1420301	Back Cup, short	10	1424012	Gas Hose 4m (Single Connection)
4	14204xx	Collet		1428012	Gas Hose 8m (Single Connection)
		<i>Collets available in \varnothing 1.0/1.6/2.4/3.2/4.0 mm</i>	11	1424010	Water Inlet Hose 4m (Single Connection)
		<i>Please insert wire diameter at xx.</i>		1428010	Water Inlet Hose 8m (Single Connection)
		<i>Example: \varnothing 1.0 mm is: 10; Part-No.: = 1420410</i>	12	1424007	Power / Water-Cable 4m (Single Connection)
5	1420510	Nut 1,0mm		1428007	Power / Water-Cable 8m (Single Connection)
	1420516	Nut 1,6mm	13	0275400	Control Cable 4m
	1420524	Nut 2,4mm		0275800	Control Cable 8m
	1420532	Nut 3,2mm	14	T3008002	Tuchel Plug 3-pole
	1420540	Nut 4,0mm		T3012002	Tuchel Plug 5-pole
6	75201574	Ceramic Gas Nozzle #4	15	2411600	Gun Plug Housing
	75201575	Ceramic Gas Nozzle #5	16	1424011	Water Inlet Hose 4m (WTW-WZ0)
	75201576	Ceramic Gas Nozzle #6		1428013	Water Inlet Hose 8m (WTW-WZ0)
	75201577	Ceramic Gas Nozzle #7	17	1424013	Gas Hose 4m (WTW-WZ0)
	75201578	Ceramic Gas Nozzle #8		1428013	Gas Hose 8m (WTW-WZ0)
	75201579	Ceramic Gas Nozzle #9	18	1424008	Power / Water-Cable 4m (WTW-5/WZ0)
	75201580	Ceramic Gas Nozzle #10		1428008	Power / Water-Cable 8m (WTW-5/WZ0)
	75201581	Ceramic Gas Nozzle #11	19	2414705	Water Outlet Hose 0,55m cpl.
7	1424004	Cable Assembly 4m (Single Connection)	20	3595114	Plug SK 50 cpl. Hose Nipple
	1428004	Cable Assembly 8m (Single Connection)		3595113	Plug SK 50 cpl. G3/8"
8	1424005	Cable Assembly 4m (WTW-5/WZ0)	21	0331022	Insulation Sleeve
	1428005	Cable Assembly 8m (WTW-5/WZ0)			



Pos.	Part No.	Description	Pos.	Part No.	Description
22	3000306	Gun Plug Body WZ0			
23	2151700	Plug Nut			
24	0040601	Screw			
25	1172611	Handle Tube			
26	1172621	Trigger Insert Single Switch			
27	1172304	Single Switch PCB			
28	1172622	Trigger Insert Double Switch			
29	1172305	Double Switch PCB			
30	1172613	Cable Support			
31	1172612	Nut for Handle Tube			
32	0122500	O-Ring			
33	03211001	Single Ear Clamp 10,0			