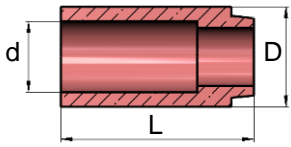
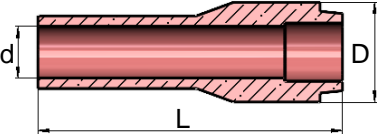
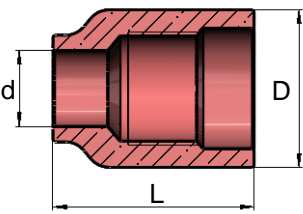
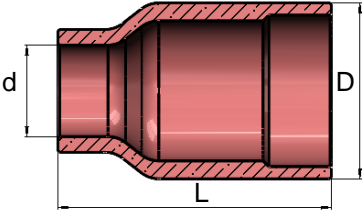
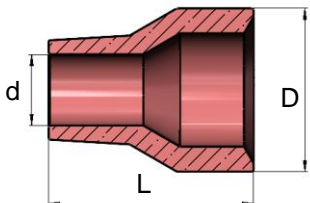
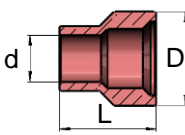
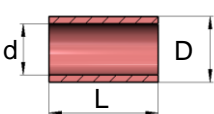
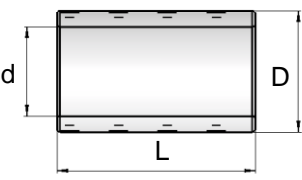
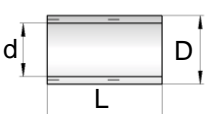
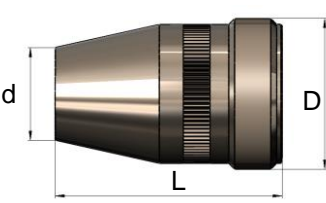




Spare and wear parts for TIG torches: Gas nozzles

Torch type:	Ceramic nozzle Al ₂ O ₃	Size	d [mm]	D [mm]	L [mm]	Part no.	Internat. no.	PU		
SR 9/20 Conversion kit SR17/18/26/300 AS 25		4	6,5	14,0	30,0	1200704	13N08	10		
		5	8,0	14,0	30,0	1200705	13N09	10		
		6	9,5	14,0	30,0	1200706	13N10	10		
		7	11,0	15,5	30,0	1200707	13N11	10		
		8	12,5	17,5	30,0	1200708	13N12	10		
		10	16,0	20,0	30,0	1200710	13N13	10		
SR 9/20		3	5,0	14,5	48,0	796F70	796F70	10		
		4	6,5	14,5	48,0	796F71	796F71	10		
		5	8,0	14,5	48,0	796F72	796F72	10		
		6	9,5	14,5	48,0	796F73	796F73	10		
		3	5,0	14,5	63,0	796F74	796F74	10		
		4	6,5	14,5	63,0	796F75	796F75	10		
		5	8,0	14,5	63,0	796F76	796F76	10		
		6	9,5	14,5	63,0	796F77	796F77	10		
Gas lens: SR 9/20/24 AUT-WIG 200 TIG2/TIG2S TW 5/12 AS 25		4	6,5	18,5	25,5	1202404	53N58	10		
		5	8,0	18,5	25,5	1202405	53N59	10		
		6	9,5	18,5	25,5	1202406	53N60	10		
		7	11,0	18,5	25,5	1202407	53N61	10		
		8	12,5	18,5	25,5	1202408	53N62	10		
		4	6,5	18,5	35,0	53N58L	53N58L	10		
		5	8,0	18,5	35,0	53N59L	53N59L	10		
		6	9,5	18,5	35,0	53N60L	53N60L	10		
		7	11,0	18,5	35,0	53N61L	53N61L	10		
		4	6,5	18,5	72,0	53N58XL	53N58XL	10		
		5	8	18,5	72,0	53N59XL	53N59XL	10		
		7	11	18,5	72,0	53N61XL	53N61XL	10		
		8	12,5	18,5	72,0	53N61SXL	53N61SXL	10		
		Big gas lens: SR 9/20 SR 17/28/26/300 AS 25		6	9,5	31,0	48,0	57N75	57N75	10
				8	12,5	31,0	48,0	57N74	57N74	10
				10	16,0	31,0	48,0	53N88	53N88	10
12	19,5			31,0	48,0	53N87	53N87	10		
15	25,5			31,0	48,0	53N89	53N89	10		
8	12,5			31,0	70,0	57N74L	57N74L	10		
12	19,5			31,0	70,0	53N87L	53N87L	10		
8	12,5			31,0	84,0	57N74XL	57N74XL	10		
10	16,0			31,0	84,0	53N88XL	53N88XL	10		
12	19,5			31,0	84,0	53N87XL	53N87XL	10		



Torch type:	Ceramic nozzle Al ₂ O ₃	Size	d [mm]	D [mm]	L [mm]	Part no.	Internat. no.	PU		
SR 17/18/26/300		4	6,5	18,0	47,0	1170704	10N50	10		
		5	8,0	18,0	47,0	1170705	10N49	10		
		6	9,5	18,0	47,0	1170706	10N48	10		
		7	11,0	18,0	47,0	1170707	10N47	10		
		8	12,5	18,0	47,0	1170708	10N46	10		
		10	16,0	21,0	47,0	1170710	10N45	10		
		12	19,5	23,5	47,0	1170712	10N44	10		
		4	6,5	18,0	76,0	10N50L	10N50L	10		
		5	8,0	18,0	76,0	10N49L	10N49L	10		
		6	9,5	18,0	76,0	10N48L	10N48L	10		
		7	11,0	18,0	76,0	10N47L	10N47L	10		
		8	12,5	18,0	76,0	10N46L	10N46L	10		
		Gas lens: SR 17/18/26/300 AUT-WIG 400 TW 5 ABW 200/400		4	6,5	24,5	42,0	1210704	54N18	10
				5	8,0	24,5	42,0	1210705	54N17	10
6	9,5			24,5	42,0	1210706	54N16	10		
7	11,0			24,5	42,0	1210707	54N15	10		
8	12,5			24,5	42,0	1210708	54N14	10		
12	19,5			24,5	42,0	1210712	54N19	10		
4	6,5			24,5	76,0	54N18L	54N18L	10		
5	8,0			24,5	76,0	54N17L	54N17L	10		
6	9,5			24,5	76,0	54N16L	54N16L	10		
7	11,0			24,5	76,0	54N15L	54N15L	10		
8	12,5			24,5	76,0	54N14L	54N14L	10		
WB 24 TW 12				4	6,5	17,5	44,0	75201574	130-00	10
				5	8,0	17,5	44,0	75201575	131-00	10
				6	9,5	17,5	44,0	75201576	132-00	10
		7	11,0	17,5	44,0	75201577	133-00	10		
		8	12,5	17,5	44,0	75201578	134-00	10		
		9	14,5	17,5	44,0	75201579	135-00	10		
		10	16,0	17,5	44,0	75201580	136-00	10		
		11	17,5	17,5	44,0	75201581	137-00	10		
		6	8,0	17,5	64	75204781	132-07	10		
		7	11,0	17,5	64	75204782	133-07	10		
		TW 14 ABW 427		5	8,0	26,0	54,0	75201602	141-00	10
6	9,5			26,0	54,0	75201608	142-00	10		
7	11,0			26,0	54,0	75201603	143-00	10		
8	12,5			26,0	54,0	75201604	144-00	10		
9	15,5			26,0	54,0	75201605	145-00	10		

Torch type:	Ceramic nozzle Al ₂ O ₃	Size	d [mm]	D [mm]	L [mm]	Part no.	Internat. no.	PU
AS 12 AS 13		4	6,5	25,5	32,0	1100704	14N57	10
		5	8,0	25,5	32,0	1100705	14N58	10
		6	9,5	25,5	32,0	1100706	14N59	10
		7	11,0	25,5	32,0	1100707	14N60	10
		8	12,5	25,5	32,0	1100708	14N61	10
		5	8,0	25,5	67,0	75200183	-	10
		6	9,5	25,5	67,0	75200182	-	10
		SR 24		5	8,0	16,0	16,5	1240705
6	9,5			16,0	16,5	1240706	53N27	10
4	6,5			16,0	29,0	12407041	53N28	10
6	9,5			16,0	29,0	124070461	53N26	10
MR 70/140			7,0	9,5	15,2	1480705	-	10
Torch type:	Pyrex nozzle	Size	d [mm]	D [mm]	L [mm]	Part no.	Internat. no.	PU
AR-Line TL-Line Conversion kit			14,3	19,5	47,0	1350720	-	
			28,8	34,5	47,0	1350730	-	
			14,3	19,5	32,0	1450720	-	
			28,8	34,5	32,0	1450730	-	
MR 70/140			7,0	9,5	15,2	1480704	-	
Torch type:	Metallic nozzle	Size	d [mm]	D [mm]	L [mm]	Part no.	Internat. no.	PU
AS 12/13		4	6,4	External thread	42,5	70105161	-	
		6	9,4		42,5	70105170	-	
		8	12,6		42,5	70105180	-	
		10	15,8		42,5	70105190	-	
		12	18,9		42,5	70105360	-	
		6	9,4	65	70105440	-		
Sleeve for AS 12/13			19,0	23,3	16,2	18705290	-	
Adapter for ceramic nozzle AS 12/13			External thread		25,5	70105151	-	