



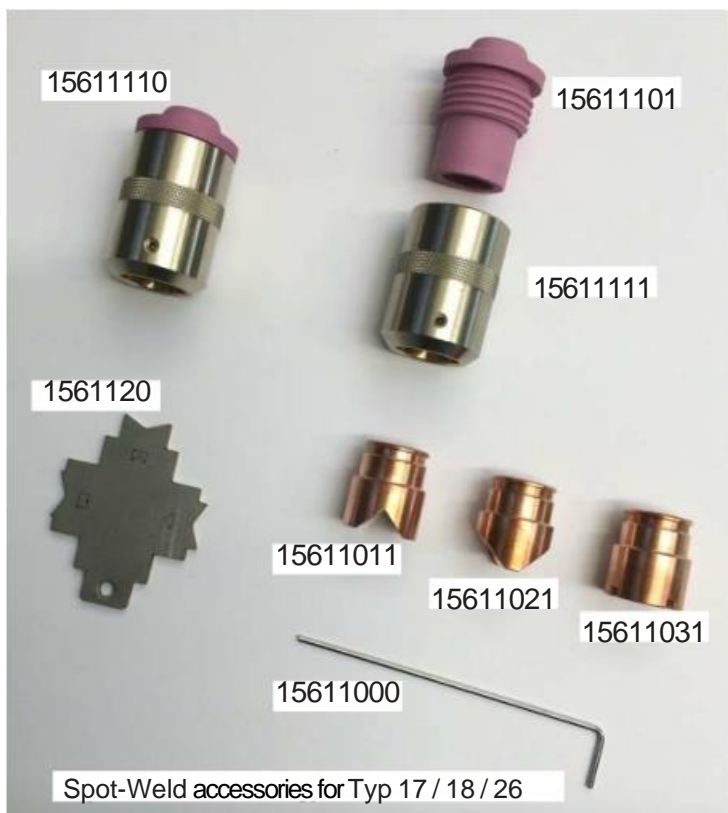
TIG-Spot Weld Accessories, suitable for Standard TIG Torches

Field of application: Tack welding of metal sheets (Steel or CrNi alloys) up to a thickness of about 2.5mm.
The TIG Spot Weld accessories can be used on the following TIG torches: SR17, SR18, SR26, TL18, TL510.

Operation method: The gauge (Art. 1561120) is used to set the correct distance between the electrode tip and the welding nozzle or workpiece surface. The gauge is multifunctional for three different tips depending on their application(Outside, Inside, Flat).

Instruction:

- Loose the back cap of the torch body
- Select spot welding nozzle according to welding task
- Place the gauge with the corresponding side on the spot welding nozzle and advance the tungsten electrode until the gauge is recessed
- Clamp the tungsten electrode to the back cap



1560003 TIG-Spot Weld Conversion Kit,
Consisting of 1 piece each:
Insulator, Adapter body, Outside
corner tip, Inside corner tip, Flat tip,
Gauge, Allen key

1561110 Nozzle holder Spot Weld complete
1561101 Insulator
1561111 Adapter body
15611011 Outside corner tip
15611021 Inside corner tip
15611031 Flat tip
1561120 Gauge
15611000 Allen key