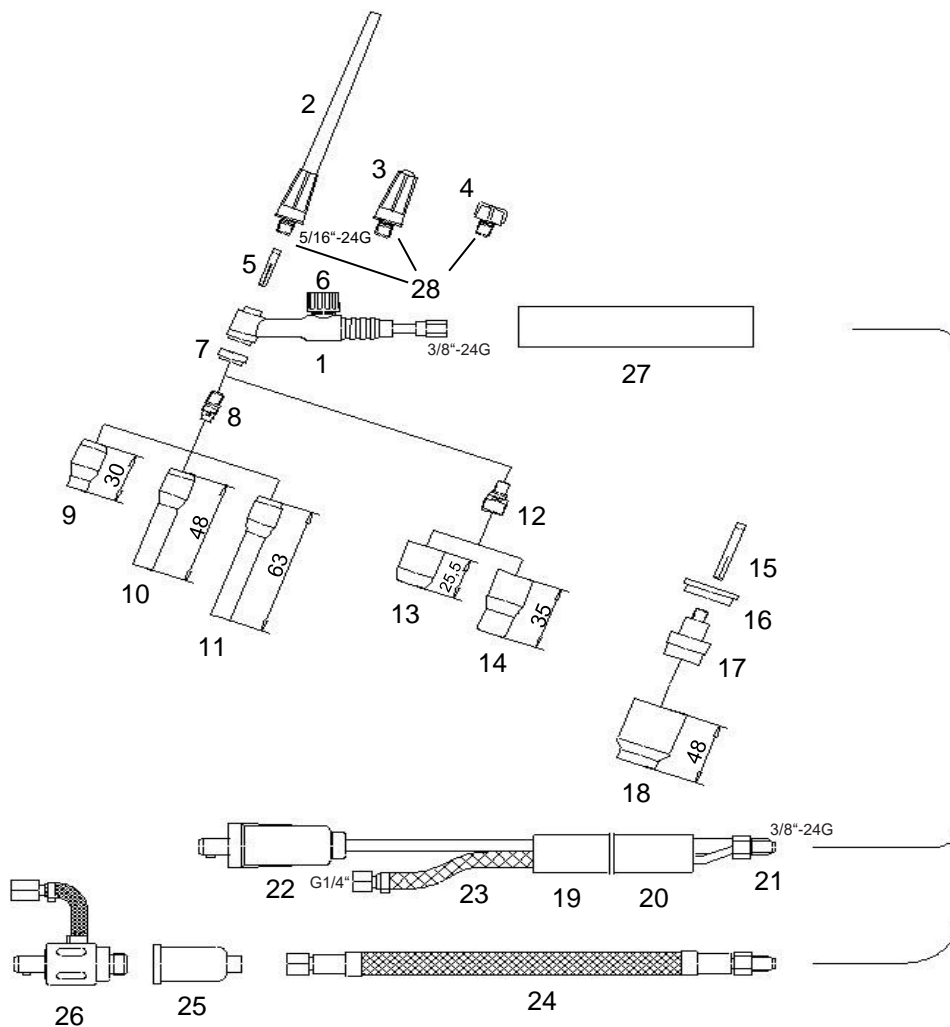




Manual Welding Torch SR 9V, gasgekühlt

Technical data according to EN 60 974-7

Rating: 110A DC
95A AC
Duty cycle: @35%
Tungsten electrodes: Ø0,5 – 1,6mm





Part Number for complete Welding Torch

Part No.	4m	8m
Single Connection	1084005S1	1088005

Ersatzteile

Pos.	Part No.	Description	Pos.	Part No.	Description
1	1090111	Torch Body SR 9V	11	796F74	Ceramic Nozzle Size 3 / 63 mm long
2	1090210	Back Cap, long		796F75	Ceramic Nozzle Size 4 / 63 mm long
3	1090211	Back Cap, medium		796F76	Ceramic Nozzle Size 5 / 63 mm long
4	1090212	Back Cap, short		796F77	Ceramic Nozzle Size 6 / 63 mm long
5	12005xx	Collet	12	Gas Lens 0,5 mm	Gaslinse 0,5mm
		<i>Collets available in \varnothing 0.5/1.0/1.6 mm</i>		1202310	Gas Lens 1,0 mm
		<i>Please insert wire diameter at xx.</i>		1202316	Gas Lens 1,6 mm
		<i>Example: \varnothing 1.0 mm is 10; Part-No. = 1200510</i>			
6	1170112	Valve Set	13	1202404	Ceramic Nozzle Size 4 for Gas Lens
7	1202200	Insulator		1202405	Ceramic Nozzle Size 5 for Gas Lens
8	1201605	Collet Body 0,5 mm		1202406	Ceramic Nozzle Size 6 for Gas Lens
	1201610	Collet Body 1,0 mm		1202407	Ceramic Nozzle Size 7 for Gas Lens
	1201616	Collet Body 1,6 mm		1202408	Ceramic Nozzle Size 8 for Gas Lens
9	1200704	Ceramic Nozzle Size 4	14	53N58L	Ceramic Nozzle Size 4 for Gas Lens 35mm long
	1200705	Ceramic Nozzle Size 5		53N59L	Ceramic Nozzle Size 5 for Gas Lens 35mm long
	1200706	Ceramic Nozzle Size 6		53N60L	Ceramic Nozzle Size 6 for Gas Lens 35mm long
	1200707	Ceramic Nozzle Size 7		53N61L	Ceramic Nozzle Size 7 for Gas Lens 35mm long
	1200708	Ceramic Nozzle Size 8		53N61SL	Ceramic Nozzle Size 8 for Gas Lens 35mm long
	1200710	Ceramic Nozzle Size 10	15	13N21L	Collet 1,0 mm for große Gas Lens
10	796F70	Ceramic Nozzle Size 3 / 48 mm long		13N22L	Collet 1,6 mm for große Gas Lens
	796F71	Ceramic Nozzle Size 4 / 48 mm long		13N23L	Collet 2,4 mm for große Gas Lens
	796F72	Ceramic Nozzle Size 5 / 48 mm long		13N24L	Collet 3,2 mm for große Gas Lens
	796F73	Ceramic Nozzle Size 6 / 48 mm long	16	54N63-20	Insulator



Pos.	Part No.	Description	Pos.	Part No.	Description
17	45V0204S	Big Gas Lens 1,0			
	45V116S	Big Gas Lens 1,6			
	45V64S	Big Gas Lens 2,4			
	995795S	Big Gas Lens 3,2			
18	57N75	Ceramic Nozzle Size 6 for big Gas Lens			
	57N74	Ceramic Nozzle Size 8 for big Gas Lens			
	53N88	Ceramic Nozzle Size 10 for big Gas Lens			
	53N87	Ceramic Nozzle Size 12 for big Gas Lens			
	53N89	Ceramic Nozzle Size 14 for big Gas Lens			
19	1094002	Cable Assembly 4 m (Single connection)			
	1098002	Cable Assembly 8 m (Single connection)			
20	5202040	Cover Hose 4 m			
	5202080	Cover Hose 8 m			
21	0304003	Power / Gas-Connection 3/8" - 24 G			
22	3001201	Plug SKM 25			
23	1265840	Gas Hose 4 m			
	1265880	Gas Hose 8 m			
24	1174141	Power / Gas-Cable 4 m (Single connection)			
	1174181	Power / Gas-Cable 8 m (Single connection)			
25	0331022	Gun Plug Housing			
26	3595012	Plug SK 25 cpl. G 1/4"			
	1172601	Handle Tube			
	0042000	O-Ring			