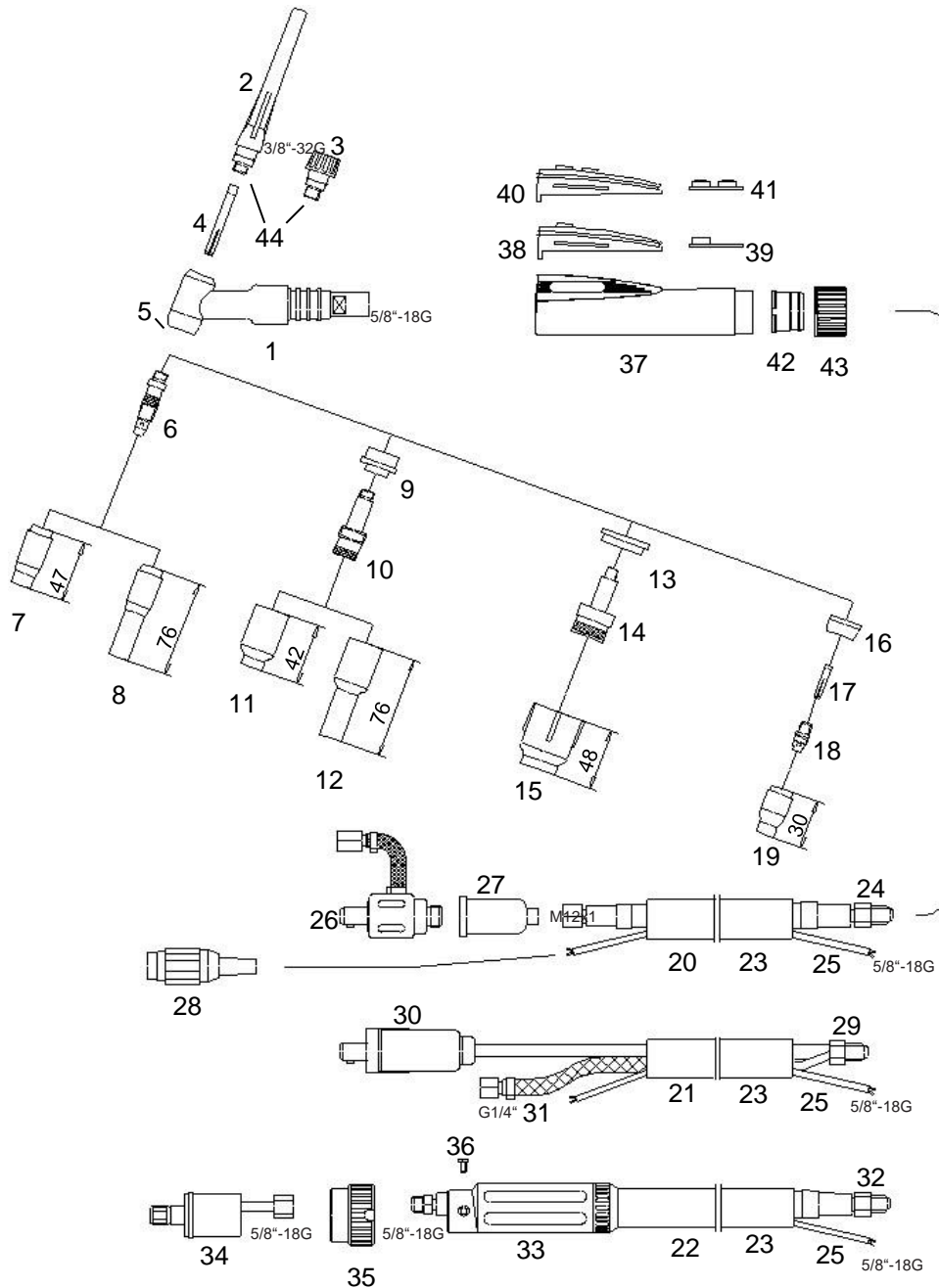




Manual Welding Torch SR 26, air cooled

Technical data according to EN 60 974-7

Rating: 180A DC
130A AC
Duty cycle: @35%
Tungsten electrodes: Ø1,0 – 4,0mm





Part Number for complete Welding Torch

Part No.	4m	8m
Single Connection and Tuchel-Plug 3-pole	1264001	1268001
Gun Plug Body WKZ and Tuchel-Plug 3-pole	1264201	1268201
Gun Plug Body WTG-5	1264101	1268101

Spare Part List

Pos.	Part No.	Description	Pos.	Part No.	Description
1	1261001	Torch Body SR 26	10	1182310	Collet Body with Gas Lens 1,0 mm
2	1170301	Back Cap, long		1182316	Collet Body with Gas Lens 1,6 mm
3	1170402	Back Cap, short		1182324	Collet Body with Gas Lens 2,4 mm
5	1172201	Insulator		1182332	Collet Body with Gas Lens 3,2 mm
4	11704xx	Collet 50mm long	11	1210704	Ceramic Nozzle Size 4 for Gas Lens
		<i>Collets available in \varnothing 1.0/1.6/2.4/3.2/4.0 mm</i>		1210705	Ceramic Nozzle Size 5 for Gas Lens
		<i>Please insert diameter at xx.</i>		1210706	Ceramic Nozzle Size 6 for Gas Lens
		<i>Example: \varnothing 1.0 mm is 10; Part.-No. = 1170410</i>		1210707	Ceramic Nozzle Size 7 for Gas Lens
6	1180610	Collet Body 1,0 mm		1210708	Ceramic Nozzle Size 8 for Gas Lens
	1180616	Collet Body 1,6 mm	12	54N17L	Ceramic Nozzle Size 5 for Gas Lens 76mm long
	1180624	Collet Body 2,4 mm		54N16L	Ceramic Nozzle Size 6 for Gas Lens 76mm long
	1180632	Collet Body 3,2 mm		54N15L	Ceramic Nozzle Size 7 for Gas Lens 76mm long
	1180640	Collet Body 4,0 mm		54N14L	Ceramic Nozzle Size 8 for Gas Lens 76mm long
7	1170704	Ceramic Nozzle Size 4	13	54N63	Insulator for big Gas Lens
	1170705	Ceramic Nozzle Size 5	14	45V0204	Big Gas Lens 1,0
	1170706	Ceramic Nozzle Size 6		45V116	Big Gas Lens 1,6
	1170707	Ceramic Nozzle Size 7		45V64	Big Gas Lens 2,4
	1170708	Ceramic Nozzle Size 8		995795	Big Gas Lens 3,2
	1170710	Ceramic Nozzle Size 10		45V63	Big Gas Lens 4,0
	1170712	Ceramic Nozzle Size 12	15	57N75	Ceramic Nozzle Size 6 for big Gas Lens
8	10N50L	Ceramic Nozzle Size 4 / 76 mm long		57N74	Ceramic Nozzle Size 8 for big Gas Lens
	10N49L	Ceramic Nozzle Size 5 / 76 mm long		53N88	Ceramic Nozzle Size 10 for big Gas Lens
	10N48L	Ceramic Nozzle Size 6 / 76 mm long		53N87	Ceramic Nozzle Size 12 for big Gas Lens
	10N47L	Ceramic Nozzle Size 7 / 76 mm long	16	18CG20	Insulator
9	1172200	Insulator for Gas Lens			



Pos.	Part No.	Description	Pos.	Part No.	Description
17	10N22S	Collet short 1,0 mm	34	3000214	Gun Plug Body WKZ
	10N23S	Collet short 1,6 mm	35	2151700	Nut
	10N24S	Collet short 2,4 mm	36	0040601	Screw
	10N25S	Collet short 3,2 mm	37	1172611	Handle Tube
18	17CB20	Collet Body short, 1,0 - 3,2 mm	38	1172621	Trigger Insert Single Switch
19	1200704	Ceramic Nozzle Size 4	39	1172604	Single Switch PCB
	1200705	Ceramic Nozzle Size 5	40	1172622	Trigger Insert Double Switch
	1200706	Ceramic Nozzle Size 6	41	1172305	Double Switch PCB
	1200707	Ceramic Nozzle Size 7	42	1172613	Cable Support
	1200708	Ceramic Nozzle Size 8	43	1172612	Nut for Handle Tube
	1200710	Ceramic Nozzle Size 10	44	0092001	O-Ring
20	1264007	Cable Assembly 4 m (Single connection)			
	1268007	Cable Assembly 8 m (Single connection)			
21	1264106	Cable Assembly 4 m, Gas separate			
	1268106	Cable Assembly 8 m, Gas separate			
22	1264009	Cable Assembly 4 m (WKZ)			
	1268009	Cable Assembly 8 m (WKZ)			
23	5202540	Cover Hose 4 m			
	5202580	Cover Hose 8 m			
24	3003541	Power / Gas-Cable 4 m (WTG)			
	3003581	Power / Gas-Cable 8 m (WTG)			
25	0275400	Control Cable 4 m			
	0275800	Control Cable 8 m			
26	3595112	Plug SK 50, kpl. G 1/4"			
27	0331022	Insulation Sleeve			
28	T3008002	Tuchel Plug 3-pole			
	T3012002	Tuchel Plug 5-pole			
29	0304002	Power / Gas-Connection 5/8"			
30	3001206	Dinse Plug SK 35			
31	1265840	Gas Hose 4 m			
	1265880	Gas Hose 8 m			
32	3003542	Power / Gas-Cable 4 m (WKZ)			
	3003582	Power / Gas-Cable 8 m (WKZ)			
33	2251601	Gun Plug Housing			