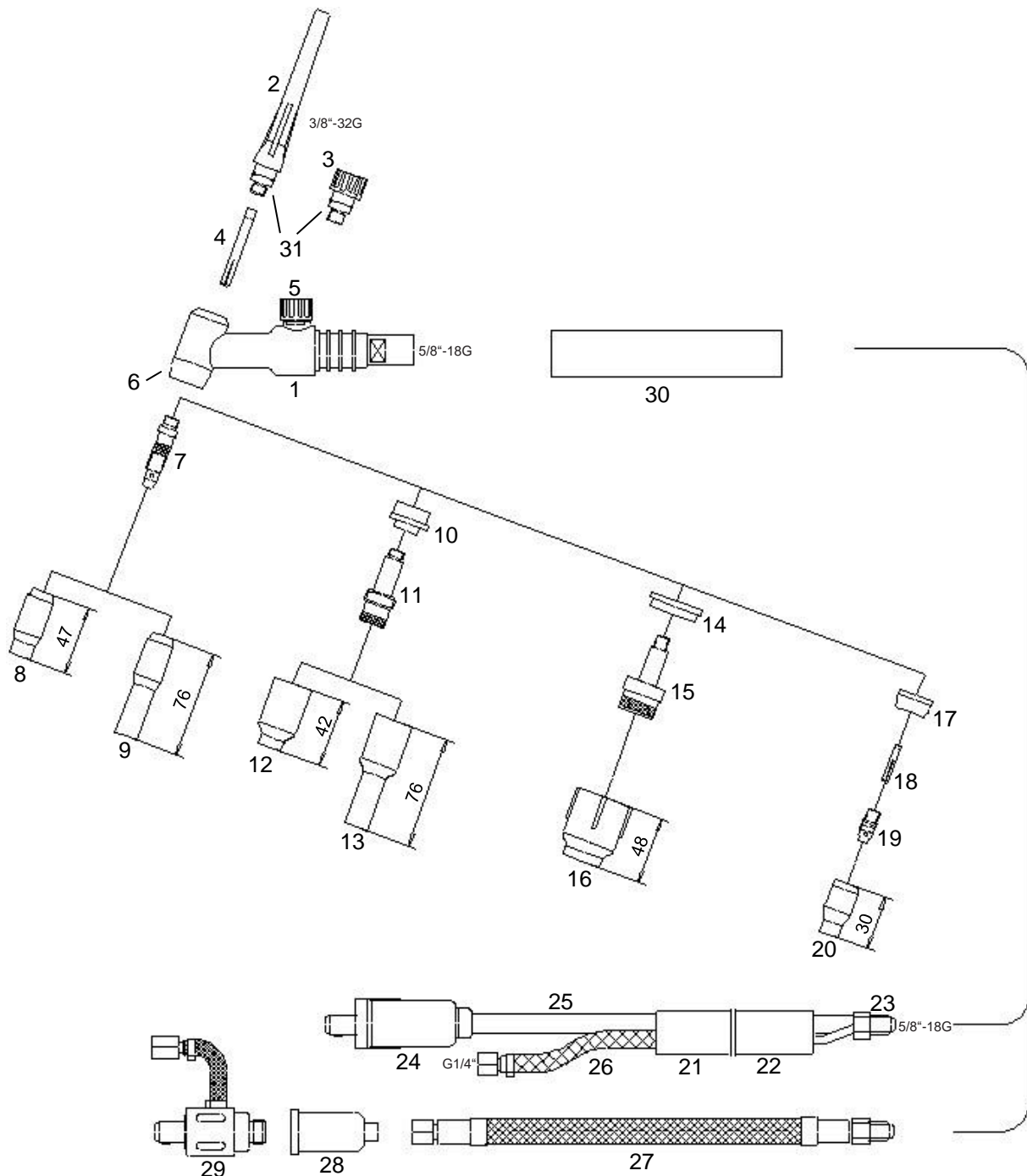




## Manual Welding Torch SR 26 V, gas cooled

Technical data according to EN 60 974-7

Rating: 180A DC  
130A AC  
Duty cycle: @35%  
Tungsten electrodes: Ø1,0 – 4,0mm





### Part Numbers for complete Welding Torch

Part No.	4m	8m
Single Connection and Valve	1264005	1268005
Power / Gas-Cable and Valve	1264006	1268006

### Spare Part List

Pos.	Part No.	Descripton	Pos.	Part No.	Description
1	1260111	Torch Body SR 26V	10	1172200	Insulator for Gas Lens
2	1170301	Back Cap, long	11	1182310	Collet Body with Gas Lens 1,0 mm
3	1170401	Back Cap, short		1182316	Collet Body with Gas Lens 1,6 mm
5	1260112	Valve Set		1182324	Collet Body with Gas Lens 2,4 mm
4	11704xx	Collet 50mm long		1182332	Collet Body with Gas Lens 3,2 mm
		<i>Collets available in <math>\varnothing</math> 1.0/1.6/2.4/3.2/4.0 mm Please insert wire diameter at xx. Example: <math>\varnothing</math> 1.0 mm is: 10; Part-No.: = 1170410</i>	12	1210704	Ceramic Gas Nozzle #4 for Gas Lens
6	1172201	Insulator		1210705	Ceramic Gas Nozzle #5 for Gas Lens
7	1180610	Collet Body 1,0 mm		1210706	Ceramic Gas Nozzle #6 for Gas Lens
	1180616	Collet Body 1,6 mm		1210707	Ceramic Gas Nozzle #7 for Gas Lens
	1180624	Collet Body 2,4 mm		1210708	Ceramic Gas Nozzle #8 for Gas Lens
	1180632	Collet Body 3,2 mm	13	54N17L	Ceramic Gas Nozzle #5 for Gas Lens 76mm long
	1180640	Collet Body 4,0 mm		54N16L	Ceramic Gas Nozzle #6 for Gas Lens 76mm long
8	1170704	Ceramic Gas Nozzle #4		54N15L	Ceramic Gas Nozzle #7 for Gas Lens 76mm long
	1170705	Ceramic Gas Nozzle #5		54N14L	Ceramic Gas Nozzle #8 for Gas Lens 76mm long
	1170706	Ceramic Gas Nozzle #6	14	54N63	Insulator for large Gas Lens
	1170707	Ceramic Gas Nozzle #7	15	45V0204	Large Gas Lens 1,0
	1170708	Ceramic Gas Nozzle #8		45V116	Large Gas Lens 1,6
	1170710	Ceramic Gas Nozzle #10		45V64	Large Gas Lens 2,4
	1170712	Ceramic Gas Nozzle #12		995795	Large Gas Lens 3,2
9	10N50L	Ceramic Gas Nozzle #4 / 76 mm long		45V63	Large Gas Lens 4,0
	10N49L	Ceramic Gas Nozzle #5 / 76 mm long	16	57N75	Ceramic Gas Nozzle #6 for large Gas Lens
	10N48L	Ceramic Gas Nozzle #6 / 76 mm long		57N74	Ceramic Gas Nozzle #8 for large Gas Lens
	10N47L	Ceramic Gas Nozzle #7 / 76 mm long		57N88	Ceramic Gas Nozzle #10 for large Gas Lens
	10N46L	Ceramic Gas Nozzle #8 / 76 mm long		57N87	Ceramic Gas Nozzle #12 for large Gas Lens
			17	18CG20	Insulator



Pos.	Part No.	Description	Pos.	Part No.	Description
18	10N22S	Collet short 1,0 mm			
	10N23S	Collet short 1,6 mm			
	10N24S	Collet short 2,4 mm			
	10N25S	Collet short 3,2 mm			
19	17CB20	Collet Body short, 1,0 - 3,2 mm			
20	1200704	Ceramic Gas Nozzle #4			
	1200705	Ceramic Gas Nozzle #5			
	1200706	Ceramic Gas Nozzle #6			
	1200707	Ceramic Gas Nozzle #7			
	1200708	Ceramic Gas Nozzle #8			
	1200710	Ceramic Gas Nozzle #10			
21	1264007	Cable Assembly 4 m (Single Connection)			
	1268007	Cable Assembly 8 m (Single Connection)			
22	5202540	Cover Hose 4 m			
	5202580	Cover Hose 8 m			
23	0304002	Power / Gas-Connector 5/8"			
24	3001202	Dinse Plug SK 35			
25	1263540	Power Cable 35 mm <sup>2</sup> 4 m			
	1263580	Power Cable 35 mm <sup>2</sup> 8 m			
26	1265840	Gas Hose 4 m			
	1265880	Gas Hose 8 m			
27	3003541	Power / Gas-Cable 4 m (Single Connection)			
	3003581	Power / Gas-Cable 8 m (Single Connection)			
28	0331022	Insulation Sleeve			
29	3595112	Plug SK 50 cpl. G 1/4"			
30	1262219	Hanlde Tube			
31	0092001	O-Ring			