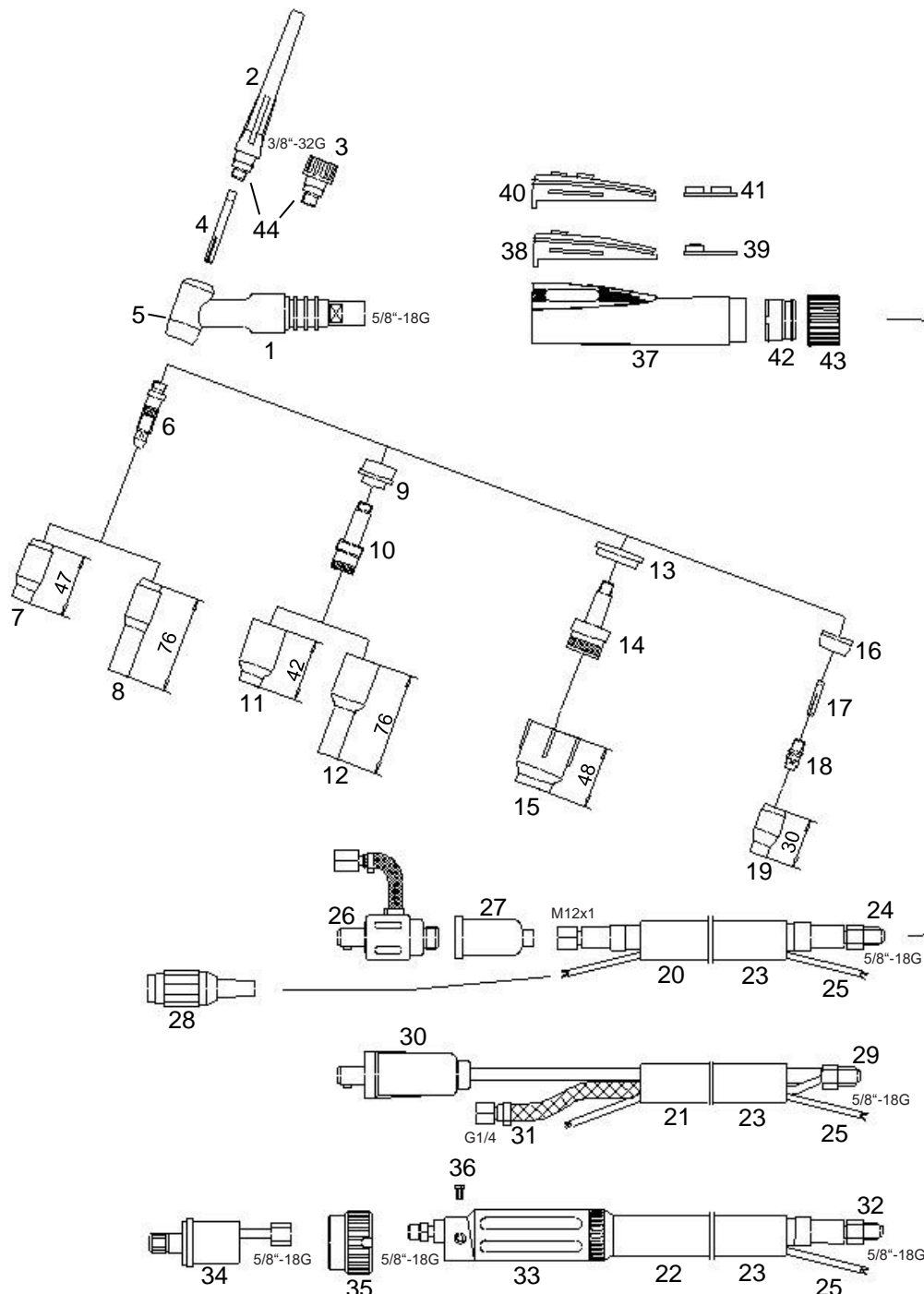




## Manual Welding Torch SR 26 Flex, air cooled

### Technical data according to EN 60 974-7

Rating: 180A DC  
130A AC  
Duty cycle: @35%  
Tungsten electrodes: Ø1,0 – 4,0mm





### Part Number for complete Welding Torch

Part No.	4m	8m
Single Connection and Tuchel-Plug 5-pole	12644912	12684912
Gun Plug Body WKZ and Tuchel-Plug 5-pole	126443912	126843912
Powercable	12644912S	12684912S1

### Spare Part List

Pos.	Part No.	Description	Pos.	Part No.	Description
1	1261003	Torch Body SR 26 Flex	10	1182332	Collet Body with Gas Lens 3,2mm
2	1170301	Back Cap, long	11	1210704	Ceramic Nozzle Size 4 for Gas Lens
3	1170402	Back Cap, short		1210705	Ceramic Nozzle Size 5 for Gas Lens
4	11704xx	Collet 50mm long  <i>Collet available in <math>\varnothing</math> 1.0/1.6/2.4/3.2/4.0 mm Please insert diameter at xx. Example: <math>\varnothing</math> 1.0 mm is: 10; Part.-No.: = 1170410</i>		1210706	Ceramic Nozzle Size 6 for Gas Lens
5	1172201	Insulator		1210707	Ceramic Nozzle Size 7 for Gas Lens
6	11806xx	Collet Body  <i>Collet Body available in <math>\varnothing</math> 1.0/1.6/2.4/3.2/4.0 mm Please insert diameter at xx. Example: <math>\varnothing</math> 1.0 mm ist: 10; Part.-No.: = 1180610</i>		1210708	Ceramic Nozzle Size 8 for Gas Lens
7	1170704	Ceramic Nozzle Size 4	12	54N17L	Ceramic Nozzle Size 5 for Gas Lens 76mm long
	1170705	Ceramic Nozzle Size 5		54N16L	Ceramic Nozzle Size 6 for Gas Lens 76mm long
	1170706	Ceramic Nozzle Size 6		54N15L	Ceramic Nozzle Size 7 for Gas Lens 76mm long
	1170707	Ceramic Nozzle Size 7		54N14L	Ceramic Nozzle Size 8 for Gas Lens 76mm long
	1170708	Ceramic Nozzle Size 8	13	54N63	Insulator for big Gas Lens
	1170710	Ceramic Nozzle Size 10	14	45V0204	Big Gas Lens 1,0
	1170712	Ceramic Nozzle Size 12		45V116	Big Gas Lens 1,6
8	10N50L	Ceramic Nozzle Size 4 / 76mm long		45V64	Big Gas Lens 2,4
	10N49L	Ceramic Nozzle Size 5 / 76mm long		995795	Big Gas Lens 3,2
	10N48L	Ceramic Nozzle Size 6 / 76mm long		45V63	Big Gas Lens 4,0
	10N47L	Ceramic Nozzle Size 7 / 76mm long	15	57N75	Ceramic Nozzle Size 6 for big Gas Lens
9	1172200	Insulator		57N74	Ceramic Nozzle Size 8 for big Gas Lens
10	1182310	Collet Body with Gas Lens 1,0mm		53N88	Ceramic Nozzle Size 10 for big Gas Lens
	1182316	Collet Body with Gas Lens 1,6mm		53N87	Ceramic Nozzle Size 12 for big Gas Lens
	1182324	Collet Body with Gas Lens 2,4mm	16	18CG20	Insulator
			17	10N22S	Collet short 1,0 mm
				10N23S	Collet short 1,6 mm
				10N24S	Collet short 2,4 mm
				10N25S	Collet short 3,2 mm



Pos.	Part No.	Description	Pos.	Part No.	Description
18	17CB20	Collet Body short, 1,0 - 3,2 mm	28	T3008002	Tuchel Plug 3-pole
19	1200704	Ceramic Nozzle Size 4		T3012002	Tuchel Plug 5-pole
	1200705	Ceramic Nozzle Size 5	29	0304002	Power / Gas-Connection 5/8"
	1200706	Ceramic Nozzle Size 6	30	3001206	Dinse Plug SK 35
	1200707	Ceramic Nozzle Size 7	31	1265840	Gas Hose 4 m
	1200708	Ceramic Nozzle Size 8		1265880	Gas Hose 8 m
	1200710	Ceramic Nozzle Size 10	32	3003542	Power / Gas-Cable 4 m (WKZ)
20	1264007	Cable Assembly 4 m (Single connection)		3003582	Power / Gas-Cable 8 m (WKZ)
	1268007	Cable Assembly 8 m (Single connection)	33	2251601	Gun Plug Body WKZ
21	1264106	Cable Assembly 4 m, Gas separate	34	3000214	Plug
	1268106	Cable Assembly 8 m, Gas separate	35	2151700	Nut
22	1264009	Cable Assembly 4 m (WKZ)	36	0040601	Screw
	1268009	Cable Assembly 8 m (WKZ)	37	1172611	Handle Tube
23	5202540	Cover Hose 4 m	38	1172621	Trigger Insert Single Switch
	5202580	Cover Hose 8 m	39	1172604	Single Switch PCB
24	3003541	Power / Gas-Cable 4 m (WTG)	40	1172622	Trigger Insert Double Switch
	3003581	Power / Gas-Cable 8 m (WTG)	41	1172305	Double Switch PCB
25	0275400	Control Cable 4 m	42	1172613	Cable Support
	0275800	Control Cable 8 m	43	1172612	Nut for Handle Tube
26	3595112	Plug SK 50, kpl. G 1/4"	44	0092001	O-Ring
27	0331022	Insulation Sleeve			