

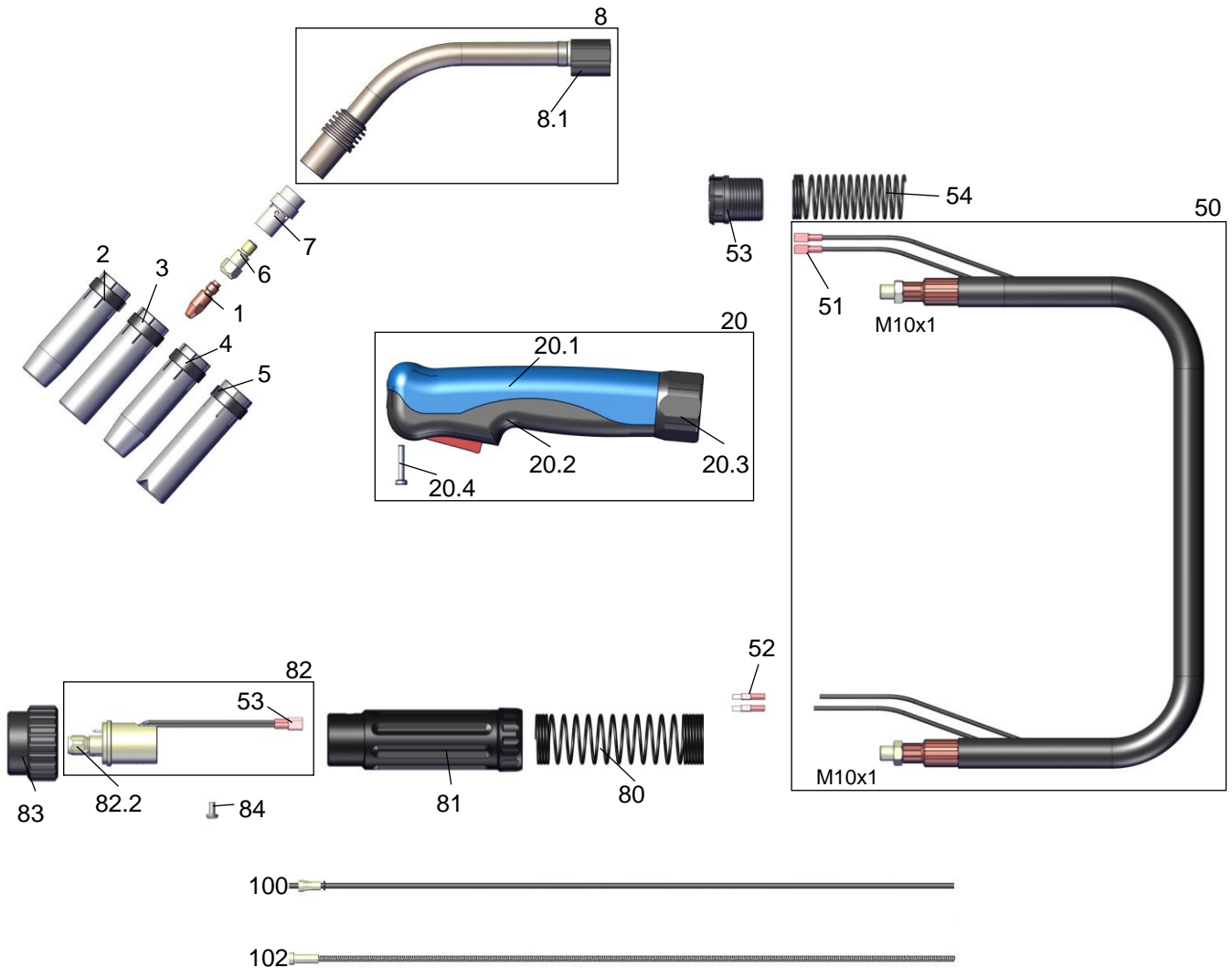


Manual Welding Torch SB 360G, air cooled

Technical data according to EN 60 974-7

Rating:

CO ₂ :	320A
Mixed gas M21:	290A
Duty cycle:	@60%
Wire-Ø:	0,8 – 1,2mm



Part Number for complete Welding Torch

Standard configuration tip Ø 1,2mm

	3m	4m	5m
SB 360G cpl. with micro switch, Euro-connection (Steel-Liner 2,0x4,0mm)	2363030	2364030	2365030
SB 360G cpl. with blade switch, Euro-connection (Steel-Liner 2,0x4,0mm)	2363050	2364050	2365050



Spare Part List

Pos.	Part No.	Description	Pos.	Part No.	Description
1	22506xx	Contact Tip M6x28, ø in mm / ECu ¹ (PU=10)	50	3005030	Coaxial Cable 50mm ² , 3m
	22576xx	Contact Tip M6x28, ø in mm / CuCrZr (PU=10)		3005040	Coaxial Cable 50mm ² , 4m
	22566xx	Contact Tip M6x28, ø in mm / for Alu (PU=10)		3005050	Coaxial Cable 50mm ² , 5m
	24106xx	Contact Tip M8x30, ø in mm / ECu (PU=10)	51	2415304	Female electrical connector (PU=20)
	24176xx	Contact Tip M8x30, ø in mm / CuCrZr (PU=10)	52	2155200	Male electrical connector, insulated (PU=20)
	24166xx	Contact Tip M8x30, ø in mm / for Alu (PU=10)	53	2111171	Cable support for Ergo-handle
	<i>Contact Tips available in ø 0.8/0.9/1.0/1.2 mm</i>		54	2401201	Cable support spring (handle)
	<i>Please insert wire diameter at xx.</i>		80	2151201	Cable support spring
	<i>Example: ø 1,0 mm is: 10; Part-No.: = 2250612</i>		81	2251601	Gun plug housing
2	2360801	Gas nozzle, cylind. NW19 L=84mm (PU=5)	82	2151505	Gun plug body with spring loaded pins
3	2360802	Gas nozzle, con. ¹ NW16 L=84mm (PU=5)	82.2	2151501	Liner Positioner Nut
4	2360803	Gas nozzle, tapered NW12 L=84mm (PU=5)	83	2151700	Plug Nut
5	2360805	Spot welding gas nozzle NW17 L=84mm (PU=5)	84	0040601	Screw for gun plug body M4x6 (1) (PU=20)
6	2360406	Tip Adapter M6, short ¹ (PU=5)	100	34115X0	PTFE-Liner 1,5x4,0mm / Xm blue
	2360416	Tip Adapter M6, long (PU=5)		34120X0	PTFE-Liner 2,0x4,0mm / Xm red
	2360408	Tip Adapter M8, short (PU=5)	102	34415X1	Steel-Liner 1,5x4,0mm / Xm coated blue
	2360418	Tip Adapter M8, long (PU=5)		34420X1	Steel-Liner 2,0x4,0mm / Xm ¹ coated red
7	2360702	Gas Diffuser, white ¹ (PU=5)	<i>Liner available in 3m/4m/5m. Please insert length at X. Example: Steel-Liner 4m = 3441540</i>		
	2360700	Gas Diffuser, black (PU=5)			
8	2360100	Swan neck SB 260G			
8.1	2150300	Connection body			
20	2111100	Ergo-handle cpl. with micro switch			
	2111155	Ergo-handle cpl. with blade switch			
20.1	2111101A	Ergo-handle top blue			
20.2	2111101C	Ergo-handle bottom cpl. with micro switch			
	2111151C	Ergo-handle bottom cpl. with blade switch			
20.3	2111112	Nut for Ergo-handle			
20.4	2101101	Screw (2) (PU=20)			

¹ included in standard configuration