

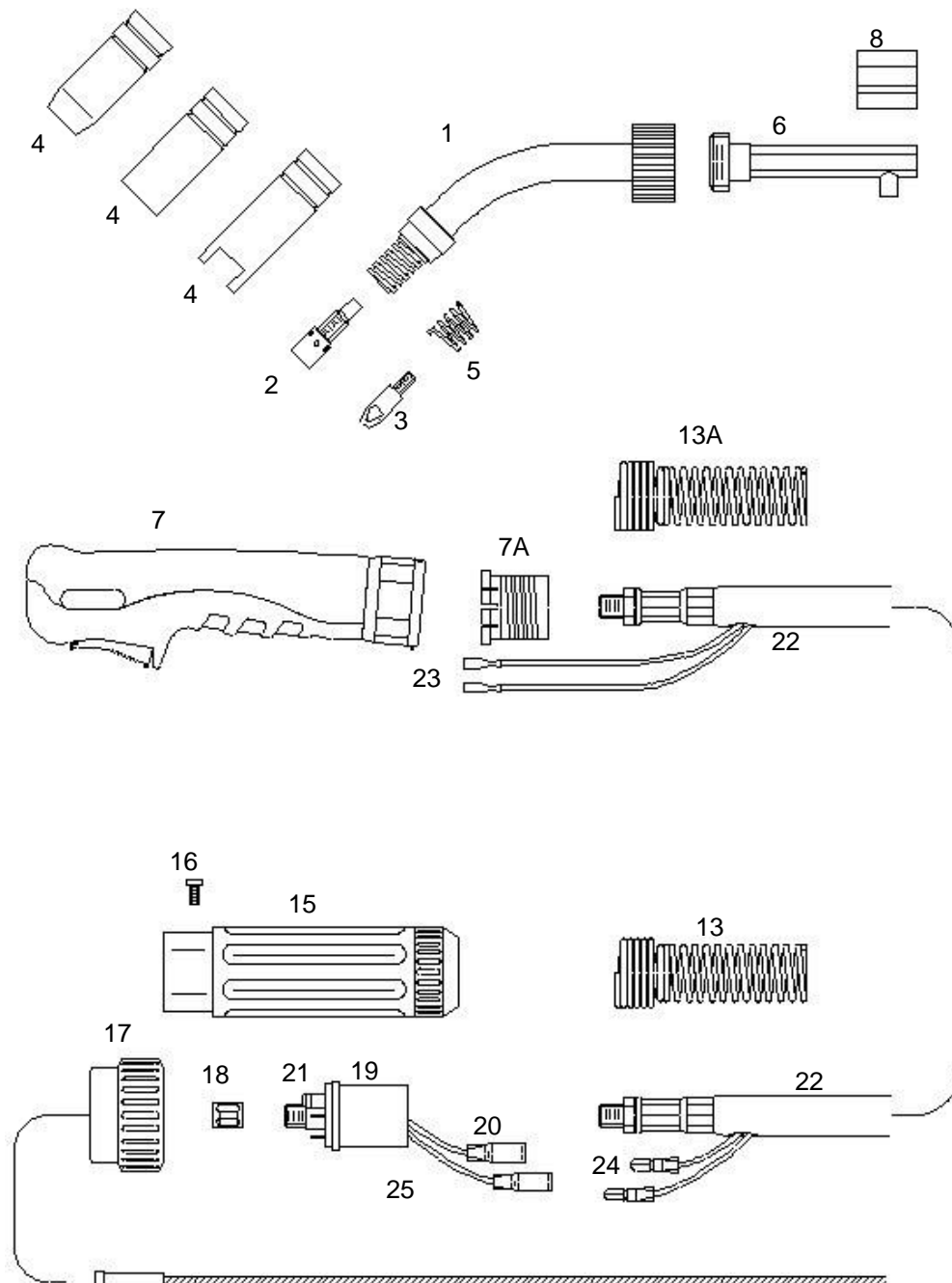


Manual Welding Torch SB 250GD, air cooled, turnable neck

Technical Data according to EN 60 974-7

Rating:

CO ₂ :	230A
Mixed gas M21:	200A
Duty cycle:	@60%
Wire-Ø:	0,8 – 1,2mm





Part Number for complete Welding Torch

Part. No.	3m	4m	5m
Ergo-Handle	2253036	2254036	2255036

Spare Part List

Pos.	Part No.	Description	Pos.	Part No.	Description
1	2250105	Torch Neck SB250 turnable	18	2151501	Liner Positioner Nut
2	2250406	Tip Adapter M6	19	2151500	Gun Plug Body, air cooled
	2250408	Tip Adapter M8	20	2155100	Female Electrical Connector, insulated
3	22506xx	Contact Tip M 6 x 28, ø in mm ECU	21	0041000	O - Ring
	22576xx	Contact Tip M 6 x 28, ø in mm CuCrZr	22	3002530	Coaxial Cable 25 mm ² , 3 m
	22566xx	Contact Tip M 6 x 28, ø in mm for Alu		3002540	Coaxial Cable 25 mm ² , 4 m
		<i>Tips available in ø 0.8/0.9/1.0/1.2 mm</i>		3002550	Coaxial Cable 25 mm ² , 5 m
		<i>Please insert wire diameter at xx. Example:</i>	23	2415304	Female Electrical Connector 2,8 x 0,8, bare
		<i>ø 0,8 mm is: 08; Part.-No.: = 2250608</i>	24	2155200	Male Electrical Connector, insulated
4	2250801	Gas Nozzle, cylindrical, slip-on	25	3441530	Steel Liner 1,5 x 4,0 mm / 3 m
	2250802	Gas Nozzle, conical, slip-on		3441540	Steel Liner 1,5 x 4,0 mm / 4 m
	2250803	Gas Nozzle, tapered, slip-on		3441550	Steel Liner 1,5 x 4,0 mm / 5 m
	2250804	Gas Nozzle, slip-on, bottle shape		3411530	PTFE- Liner 1,5 x 4,0 mm / 3 m
	2250805	Spot Welding Gas Nozzle, slip-on		3411540	PTFE- Liner 1,5 x 4,0 mm / 4 m
5	2250500	Nozzle Spring		3411550	PTFE- Liner 1,5 x 4,0 mm / 5 m
6	2370101	Torch Body for turnable torch neck, Ergo-Handle		3442030	Steel Liner 2,0 x 4,0 mm / 3 m
7	2111155	Ergo-Handle cpl.		3442040	Steel Liner 2,0 x 4,0 mm / 4 m
7A	2111171	Cable Support gas for Ergo-Handle		3442050	Steel Liner 2,0 x 4,0 mm / 5 m
8	2150307	Connection Body for separate gas		3412030	PTFE- Liner 2,0 x 4,0 mm / 3 m
13	2151201	Cable Support Spring		3412040	PTFE- Liner 2,0 x 4,0 mm / 4 m
13A	2111190	Cable Support Spring Ergo-gas		3412050	PTFE- Liner 2,0 x 4,0 mm / 5 m
15	2251601	Gun Plug Housing, two pieces			
16	0040601	Screw			
17	2151700	Plug Nut			