

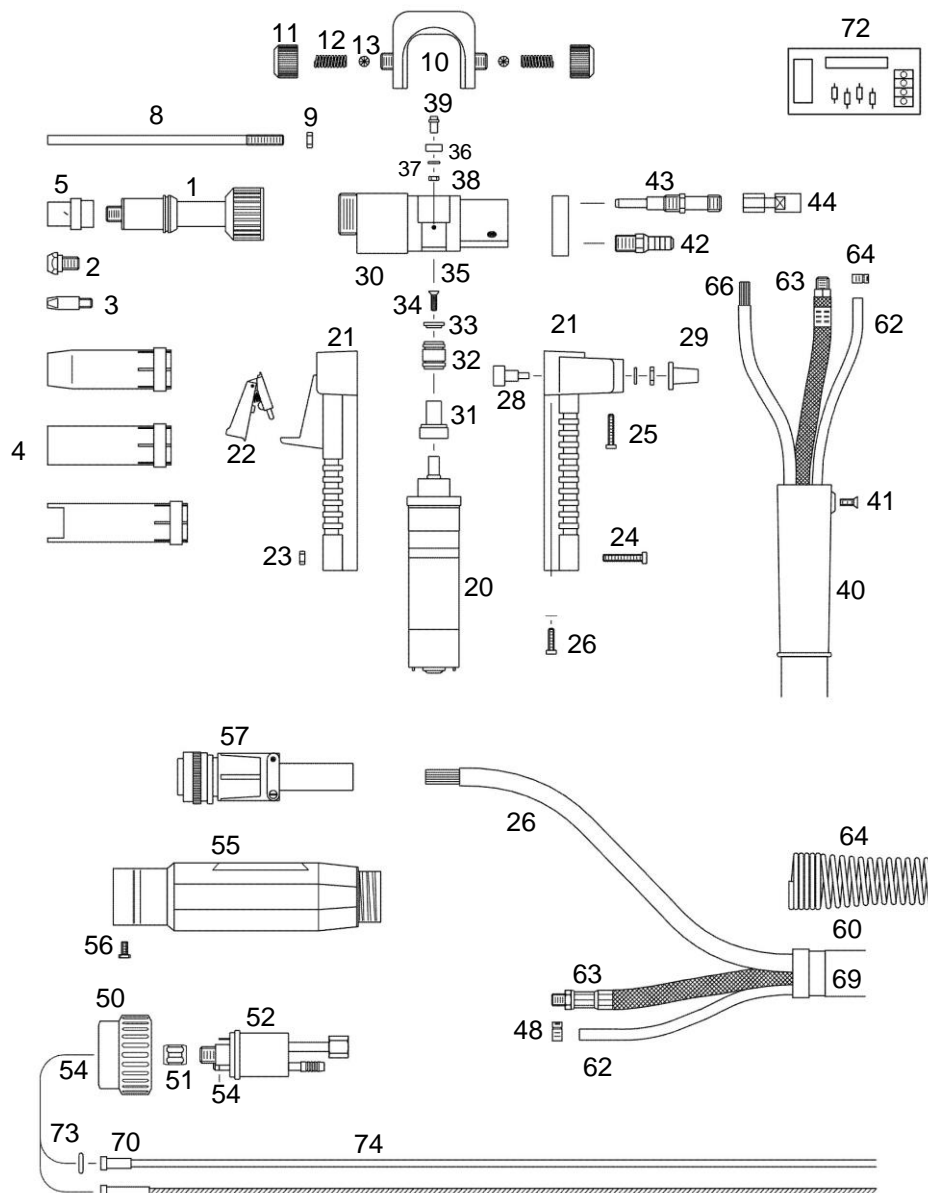


Push-Pull-Manual Welding Torch PPL 360G, gas cooled

Technical data according to EN 60 974-7

Rating:

CO ₂ :	300A
Mixed gas M21:	270A
Duty Cycle:	@60%
Wire-Ø:	0.8 – 1.2 mm





Part Number for complete Welding Torch

Part No.	6m	8m	10m
with straight neck	2696001	2698001	2690001
with 45° neck	2696002	2698002	2690002

Spare Part List

Pos.	Part No.	Description	Pos.	Part No.	Description
1	2660200	Swan Neck Straight	23	0040001	Nut
	2660300	Swan Neck 45°	24	0042501	Screw M 4 x 25
2	2360406	Tip Adapter, M 6 short	25	0032001	Screw M 3 x 20
	2360408	Tip Adapter, M 8 short	26	0031001	Screw M 3 x 10
	2360416	Tip Adapter, M 6 long	28	26613100	Poti (standard = 10 KOhm)
	2360418	Tip Adapter, M 8 long	29	2661301	Knop
3	22506xx	Contact Tip M 6 x 28, ø in mm / Ecu	30	2660100	Torch Body
	22576xx	Contact Tip M 6 x 28, ø in mm / CuCrZr	31	2662300	Drive Roll Seat
	22566xx	Contact Tip M 6 x 28, ø in mm / for Alu	32	2662408	Drive Roll Ø 0,8mm Steel
	<i>Contact Tips available in ø 0.8 / 0.9 / 1.0 / 1.2/1.4/1.6 mm</i>			2662409	Drive Roll Ø 0,8mm Alu
	<i>Please insert wire diameter at xx.</i>			2662419	Drive Roll Ø 0,9mm Steel
	<i>Example: ø 1.2 mm is: 12; Part No.: = 2250612</i>			2662418	Drive Roll Ø 0,9mm Alu
4	2360802	Gas Nozzle, conical		2662410	Drive Roll Ø 1,0mm Steel
	2360803	Gas Nozzle, tapered		2662411	Drive Roll Ø 1,0mm Alu
	2360801	Gas Nozzle, Cylindrical		2662412	Drive Roll Ø 1,2mm Steel
5	2360702	Gas Diffusor, white		2662413	Drive Roll Ø 1,2mm Alu
	2360700	Gas Diffusor, black		2662416	Drive Roll Ø 1,6mm Steel
8	2660201	Guide Tube long		2662417	Drive Roll Ø 1,6mm Alu
	2660301	Guide Tube short			
9	2660202	Lock Nut	33	2662301	Washer
10	2660900	Snap-On-Head cpl	34	0031003	Screw
11	2660903	Cap	35	2660101	Pressure Arm
12	2660902	Spring	36	2662500	Pressure Roll
13	2660901	Ball Bearing	37	2662501	Beilagscheibe
20	2662200	Motor 42 V (standard)	38	0030001	Nut
	2662224	Motor 24 V	39	2660104	Axle
21	2661000	Handle, left & right Half	40	26612005	Gun Plug Housing
22	2141100	Trigger cpl.			



Pos.	Part No.	Description	Pos.	Part No.	Description
41	1101200	Plastic Screw	70	2415640	Collet for Steel Liner 4,0 mm
42	2660102	Gas Connector		2415645	Collet for Steel Liner 4,5 mm
43	2660103	Connector		2155740	Collet for PTFE Liner 4,0 mm
44	0333012	Power Cable Adaptor		2415747	Collet for PTFE Liner 4,7 mm
48	0321095	Single Ear Clamp 9,5	72	2662100	Control Cable PP
50	2151700	Nut		2662124	Control Cable PP 24 V
51	2151501	Liner Positioner Nut	73	0031500	O-Ring
52	2661500	Gun Plug Body, Air (Euro)	74	3401541	Steel Liner 1.5 x 4.0 mm / 4 m
54	0041000	O - Ring		3401561	Steel Liner 1.5 x 4.0 mm / 6 m
55	2411600S1	Gun Plug Housing 3 T		3401581	Steel Liner 1.5 x 4.0 mm / 8 m
56	0040601	Screw		3401511	Steel Liner 1.5 x 4.0 mm / 10 m
57	T3012002	Tuchel Plug 5-pole		3411540	PTFE- Liner 1.5 x 4.0 mm / 4 m
60	2663940	Cable Assembly, 4 m		3411560	PTFE- Liner 1.5 x 4.0 mm / 6 m
	2663960	Cable Assembly, 6 m		3411580	PTFE- Liner 1.5 x 4.0 mm / 8 m
	2663980	Cable Assembly, 8 m		3411510	PTFE- Liner 1.5 x 4.0 mm / 10 m
	2663910	Cable Assembly, 10 m		3412040	PTFE- Liner 2,0 x 4.0 mm / 4 m
62	2664340	Gas Hose 4 m		3412060	PTFE- Liner 2,0 x 4.0 mm / 6 m
	2664360	Gas Hose 6 m		3412080	PTFE- Liner 2,0 x 4.0 mm / 8 m
	2664380	Gas Hose 8 m		3412010	PTFE- Liner 2,0 x 4.0 mm / 10 m
	2664300	Gas Hose 10 m		3452041	Steel Liner 2,0 x 4.5 mm /4 m
63	2664100	Power Cable, cpl. 10 m		3452061	Steel Liner 2,0 x 4.5 mm /6 m
	2664140	Power Cable, cpl. 4 m		3452081	Steel Liner 2,0 x 4.5 mm /8 m
	2664160	Power Cable, cpl. 6 m		3452011	Steel Liner 2,0 x 4.5 mm /10 m
	2664180	Power Cable, cpl. 8 m		3452541	Steel Liner 2,5 x 4.5 mm /4 m
64	2411611	Cable Support Spring		3452561	Steel Liner 2,5 x 4.5 mm /6 m
66	2664440	Control Cable cpl. 4 m		3452581	Steel Liner 2,5 x 4.5 mm /8 m
	2664460	Control Cable cpl. 6 m		3452511	Steel Liner 2,5 x 4.5 mm /10 m
	2664480	Control Cable cpl. 8 m		3472740	PTFE- Liner 2,7 x 4.7 mm / 4 m
	2664410	Control Cable cpl. 10 m		3472760	PTFE- Liner 2,7 x 4.7 mm / 6 m
69	5231540	Cover Hose cpl. 4 m		3472780	PTFE- Liner 2,7 x 4.7 mm / 8 m
	5231560	Cover Hose cpl. 6 m		3472710	PTFE- Liner 2,7 x 4.7 mm / 10 m
	5231580	Cover Hose cpl. 8 m			
	5231510	Cover Hose cpl. 10 m			