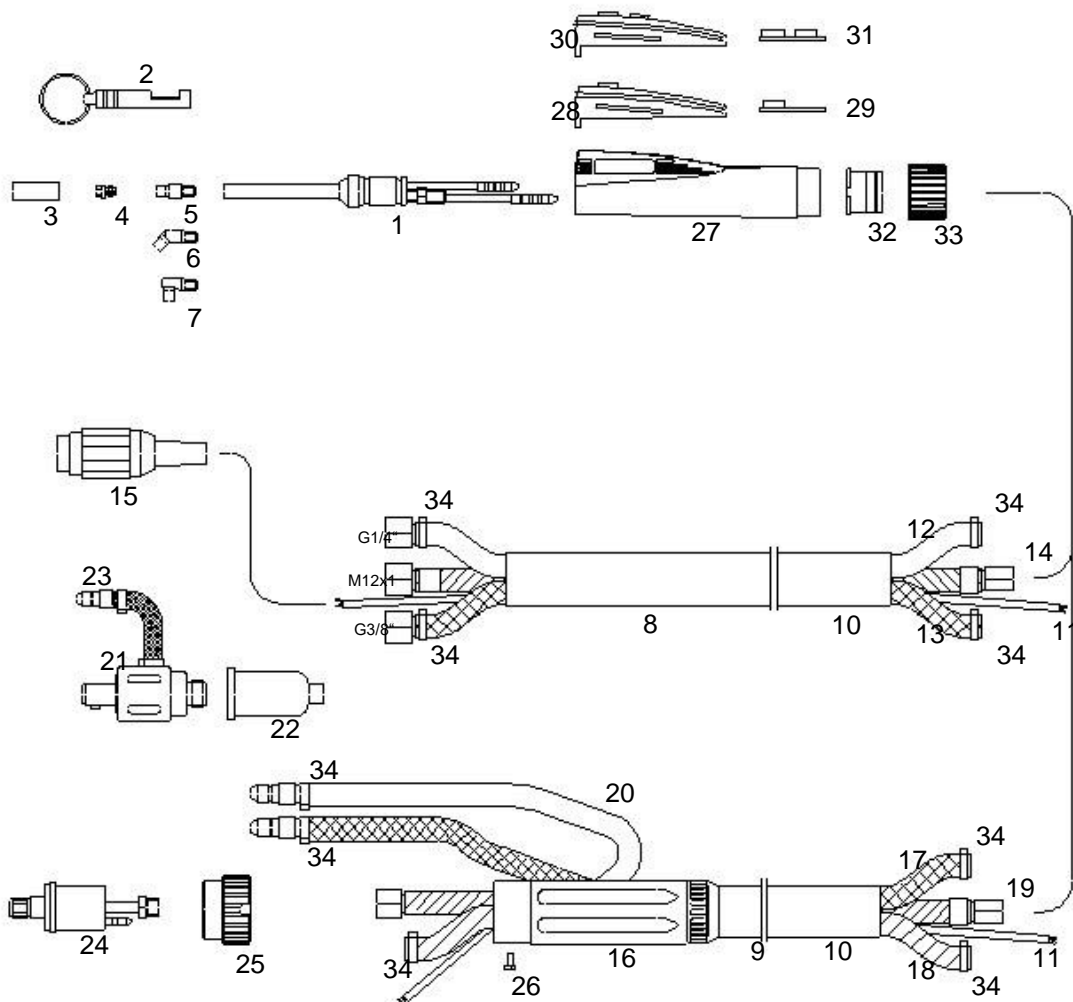




Micro-TIG-Welding MR 140, water cooled

Technical data according to EN 60 974-7

Rating: 140A DC
100A AC
Duty cycle: @ 100%
Tungsten electrodes: Ø1,0 – 2,4mm





Part Number for complete Welding Torch

Part No.	4m	8m
Single Connection and Tuchel Plug 5-pole	14840913	14880913
Gun Plug Body BSB and Tuchel Plug 5-pole	14841913	14881913
Gun Plug Body WTW-WZ0	14843913	14883913

Spare Part List

Pos.	Part No.	Description	Pos.	Part No.	Description
1	1480110	Torch body MR 140	15	T3008002	Tuchel Plug 3-pole
2	1480120	Gauge		T3012002	Tuchel Plug 5-pole
3	1480704	Cup	16	2411600	Gun Plug Housing
	1480705	Ceramic Gas Nozzle MR140	17	1204242	Water Inlet House 4 m (WTW/WZ0)
4	14805xx	Collet		1204282	Water Inlet House 8 m (WTW/WZ0)
	<i>Collets available in \varnothing 1.0/1.6/2.4 mm Please insert wire diameter at xx. Example: \varnothing 1.0 mm is: 10; Part.-No.: = 1480510</i>		18	1204342	Gas Hose 4 m (WTW/WZ0)
5	1480114	Head 180°		1204382	Gas Hose 4 m (WTW/WZ0)
6	1480112	Head 45°	19	1204143	Power Cable 4 m (WTW/WZ0)
7	1480113	Head 90°		1204183	Power Cable I 8 m (WTW/WZ0)
8	1204040	Cable Assembly 4 m (Single connection)	20	2414705	Water Outlet Hose 0,55 m, cpl.
	1204080	Cable Assembly 8 m (Single connection)	21	3595114	Plug SK 50, cpl. with Water Hose Nipple
9	1204041	Cable Assembly 4 m (WTW-WZ0)	22	0331022	Insulation Sleeve
	1204081	Cable Assembly 8 m (WTW-WZ0)	23	2990800	Water Hose Nipple
10	5202040	Cover Hose 4 m	24	3000306	Gun Plug Body WTW-WZ0
	5202080	Cover Hose 8 m	25	2151700	Nut
11	0275400	Control Cable 4 m	26	0040601	Screw
	0275800	Control Cable 8 m	27	1172601	Handle Tube
12	1204340	Gas Hose 4 m (Single connection)	28	1172621	Trigger Insert Single Switch
	1204380	Gas Hose 8 m (Single connection)	29	1172304	Single Switch PCB
13	1204241	Water Inlet House 4 m (Single connection)	30	1172622	Trigger Insert Double Switch
	1204281	Water Inlet House 8 m (Single connection)	31	1172305	Double Switch PCB
14	1204143	Power Cable 4 m (Single connection)	32	1172603	Cable Support
	1204183	Power Cable 8 m (Single connection)	33	1172602	Nut for Handle Tube
			34	0321100	Single Ear Clamp 10,0