

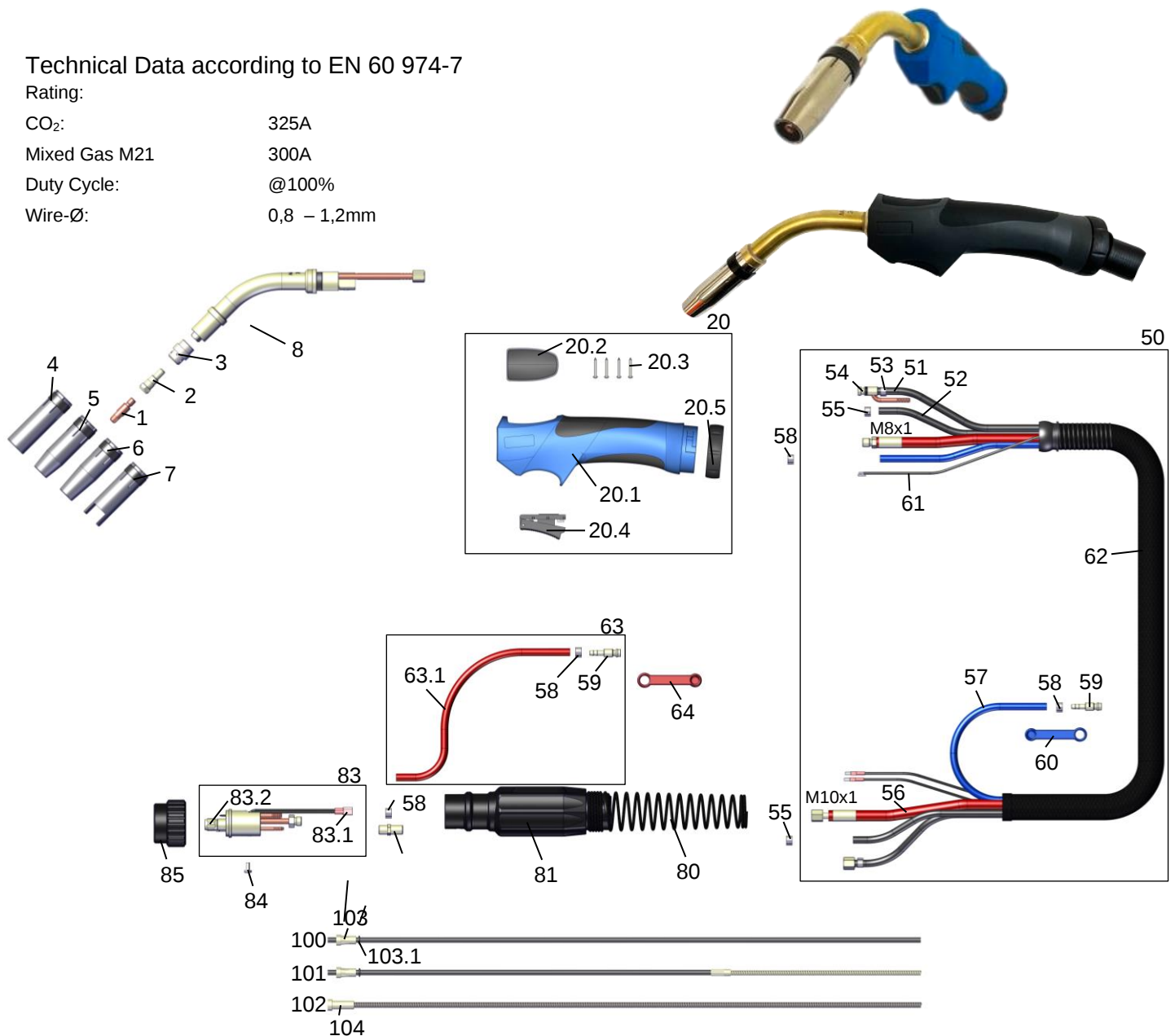


Manual Welding Torch M-AR 240W, water cooled

Technical Data according to EN 60 974-7

Rating:

CO ₂ :	325A
Mixed Gas M21	300A
Duty Cycle:	@100%
Wire-Ø:	0,8 – 1,2mm



Part Number for complete Welding Torch

Standard configuration tip Ø 1,0mm

Part No.	3m	4m	5m
M-AR 240W cpl. with blue handle, Euro-connection (Steel Liner 2,0x4,5mm)	2210M30200	2210M40200	2210M50200
M-AR 240W cpl. with grey handle, Euro-connection (Steel Liner 2,0x4,5mm)	2210M30100	2210M40100	2210M50100

**Spare Part List**

Pos.	Part No.	Description	Pos.	Part No.	Description
1	22506xx	Contact Tip M6x28, Ø in mm / ECu (10 pcs.)	50	24139M30	Cable Assembly M-AR cpl. 3m
	22576xx	Contact Tip M6x28, Ø in mm / CuCrZr (10 pcs.)		24139M40	Cable Assembly M-AR cpl. 4m
	22566xx	Contact Tip M6x28, Ø in mm / für Alu (10 pcs.)		24139M50	Cable Assembly M-AR cpl. 5m
	<i>Tips available in Ø 0.8/0.9/1.0/1.2 mm</i>		51	25146M30	Outer Liner M-AR cpl. 3m
	<i>Please insert wire diameter at xx.</i>			25146M40	Outer Liner M-AR cpl. 4m
	<i>Example: Ø 1,0 mm is: 10; Art.-Nr.: = 2250610</i>			25146M50	Outer Liner M-AR cpl. 5m
2	2240406	Tip Adapter M6 short ¹ (10 pcs.)	52	0550111	Gas Hose Ø5,0x1,5 (PU=100m)
3	2240702	Gas Diffuser, white ¹ (10 pcs.)	53	03211181	Single Ear Clamp D=11,8 (10 pcs.)
	2240700	Gas Diffuser, black (10 pcs.)	54	21201027	Wire-Gas-Connector
4	2240801	Gas Nozzle, cylind. NW17 L=63,5mm (10 pcs.)	55	03210871	Single Ear Clamp D=8,7 (10 pcs.)
5	2240802	Gas Nozzle, con. ¹ NW12,5 L=63,5mm (10 pcs.)	56	2414130	Power Cable cpl. 3m
6	2240803	Gas Nozzle, tapered NW12,5 L=63,5mm (10 pcs.)		2414140	Power Cable cpl. 4m
7	2240805	Spot Welding Gas Nozzle NW17 L=63,5mm (10 pcs.)		2414150	Power Cable cpl. 5m
8	2210M100	Swan Neck M-AR 240W	57	0550105	Water Hose blue Ø 5,0x1,5, (PU=100m)
20	2114001K	MIG-Handle AR-K2, blue cpl. neutral top	58	03211001	Single Ear Clamp D=10,0 (10 pcs.)
	2114001K1	MIG-Handle AR-K2, grey cpl. neutral top	59	2990800	Water Hose Nipple (10 pcs.)
20.1	2114001	MIG-Handle AR-K2, blue, left + right half	60	45050339	Water Stop blue (10 pcs.)
	21140012	MIG-Handle AR-K2, grey, left + right half	61	24144M30	Control Cable M-AR cpl. 3m
20.2	2114007	Neutral top, AR-K2		24144M40	Control Cable M-AR cpl. 4m
20.3	2114012	Screw for Handle (20 pcs.)		24144M50	Control Cable M-AR cpl. 5m
20.4	2114006	Trigger cpl. AR-K2	62	24145M30	Cover Hose M-AR cpl. 3m
20.5	2114002	Nut for Handle AR-K2		24145M40	Cover Hose M-AR cpl. 4m
				24145M50	Cover Hose M-AR cpl. 5m
			63	2414705	Water Outlet Hose cpl. 0,55m
			63.1	0550108	Water Hose red Ø 5,0x1,5 (PU=100m)
			64	45050340	Water Stop red (10 pcs.)



Pos.	Part No.	Description	Pos.	Part No.	Description
80	2411611	Cable Support Spring	100	34115X0	PTFE-Liner 1,5x4,0mm / X m
81	2411600S1	Plug Housing, without nut		34120X0	PTFE- Liner 2,0x4,0mm / X m
82	2411501	Threaded Nipple		34727X0	PTFE- Liner 2,7x4,7mm / X m
83	2411505	Gun Plug Body with Spring Loaded Pins		35120X0	Carbon-PTFE- Liner 2,0x4,0mm / X m
83.1	2155100	Female Electrical Connector, insulated (20 pcs.)		35127X0	Carbon -PTFE- Liner 2,7x4,7mm / X m
83.2	2151501	Liner Positioner Nut		35220X0	PA- Liner 2,0x4,0mm / X m
84	0040601	Screw (10 pcs.)		35323X0	PA- Liner 2,3x4,7mm / X m
85	2151700	Plug Nut		35327X0	PA- Liner 2,7x4,7mm / X m
			101	34115X0K	PTFE-Combi-Liner 1,5x4,0mm / X m
				34120X0K	PTFE-Combi-Liner 2,0x4,0mm / X m
				34727X0K	PTFE-Combi-Liner 2,7x4,7mm / X m
				35120X0K	Carbon-PTFE-Combi-Liner 2,0x4,0mm / X m
				35127X0K	Carbon-PTFE- Combi-Liner 2,7x4,7mm / X m
				35320X0K	PA-Combi-liner 2,0x4,0mm / X m
				35323X0K	PA-Combi-liner 2,3x4,7mm / X m
				35327X0K	PA-Combi-liner 2,7x4,7mm / X m
			102	34015X1	Steel-Liner 1,5x4,0mm / X m
				34520X1	Steel-Liner 2,0x4,5mm / X m ¹
				34525X1	Steel-Liner 2,5x4,5mm / X m
			<i>Liners available in 3m/4m/5m length. Please insert length at X. Example: Steel-Liner 4m = 3442041</i>		
			103	2155740	Collet for PTFE-Liner Ø4,0mm (10 pcs.)
				2415748	Collet for PTFE-Liner Ø4,7mm (10 pcs.)
			103.1	0031500	O-Ring (10 pcs.)
			104	2415640	Collet for Steel-Liner Ø4,0mm (10 pcs.)
				24155645	Collet for Steel-Liner Ø4,5mm (10 pcs.)

¹ Included in standard configuration