



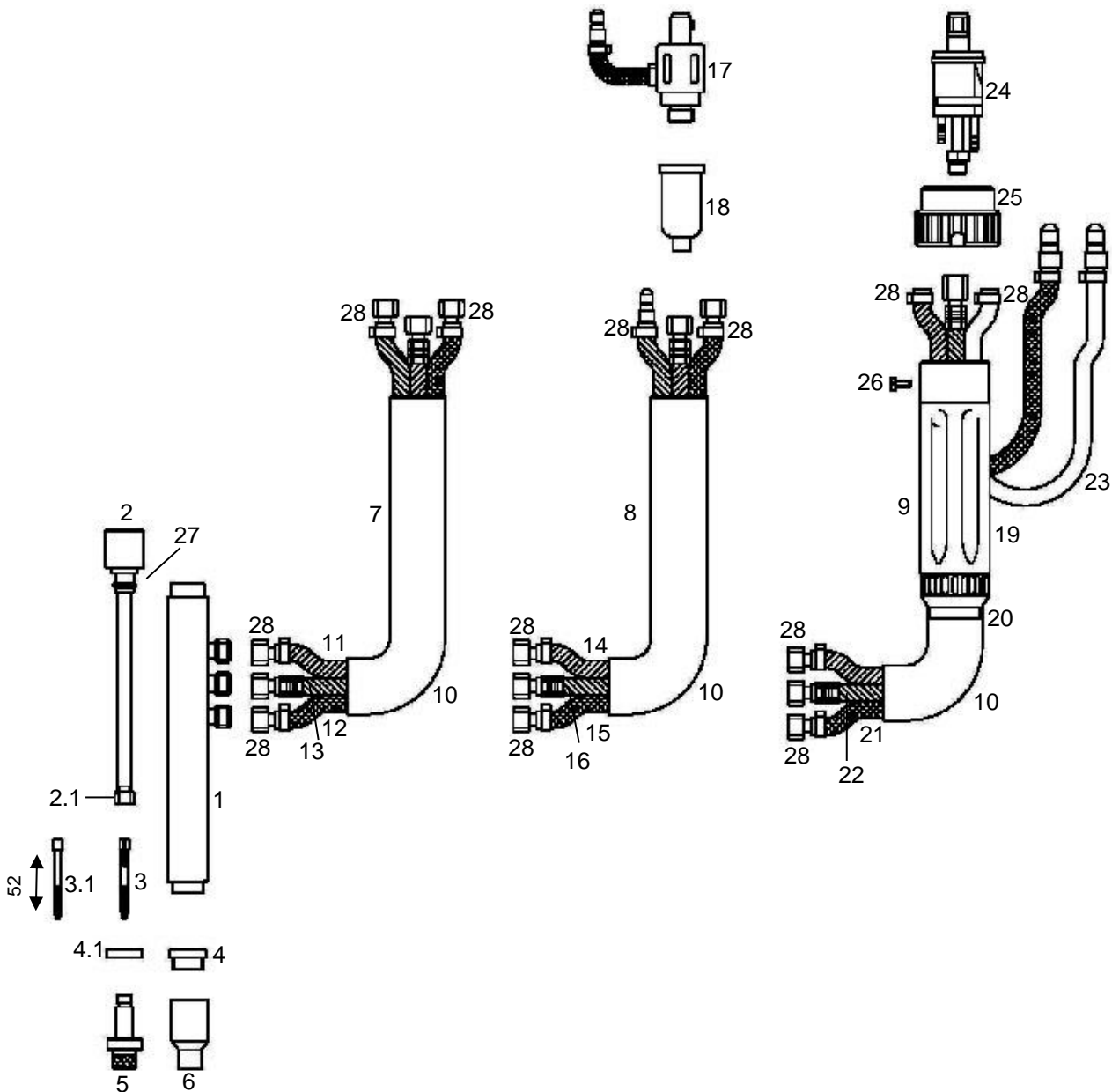
Machine Torch AUT-WIG 400W, gas cooled

Technical data according to EN 60 974-7

Rating: 400A DC
280A AC

Duty cycle: @100%

Tungsten electrodes: Ø0,5 – 4,0mm





Part Number for complete Welding Torch

Part No.	4m	8m
Single Connection	1194001	1198001
Gun Plug Body WZ0	1194002	1198002
Gun Plug Body WZ	1194005	1198005

Spare Part List

Pos.	Part No.	Description	Pos.	Part No.	Description
1	1190100	Torch Body AUT-WIG 400 W	6	1210708	Ceramic Gas Nozzle Gr. 8 for Gas Lens
	1190101	Torch Body AUT-WIG 400 W without Guide Tube		1210712	Ceramic Gas Nozzle Gr. 12 for Gas Lens
2	1290300	Guide Tube, cpl.			
2.1	1190301	Clamping Nut	7	1194000	Cable Assembly 4 m (Single Connection)
3	11905xx	Collet		1198000	Cable Assembly 8 m (Single Connection)
		<i>Collets available in \varnothing 1.0/1.6/2.4/3.2/4.0 mm</i>	8	11940001	Cable Assembly 4 m (BSB)
		<i>Please insert wire diameter at xx.</i>		11980001	Cable Assembly 8 m (BSB)
		<i>Example: \varnothing 1,0 mm is: 10; Part-No.: = 1190510</i>			
3.1	11805xx	Collet standard	9	1194002	Cable Assembly 4 m , Water outside
		<i>Collets available in \varnothing 1.0/1.6/2.4/3.2/4.0 mm</i>		1198002	Cable Assembly 8 m , Water outside
		<i>Please insert wire diameter at xx.</i>			
		<i>Example: \varnothing 1,0 mm is: 10; Part-No.: = 1180510</i>	10	5271540	Cover Hose 4 m
4	1190203	Insulator new		5271580	Cover Hose 8 m
4.1	1190200	Insulator old	11	1104340	Gas Hose 4 m (Single Connection)
5	1182310	Collet Body with Gas Lens 1,0 mm		1104380	Gas Hose 8 m (Single Connection)
	1182316	Collet Body with Gas Lens 1,6 mm	12	1104240	Water Inlet Hose 4 m
	1182324	Collet Body with Gas Lens 2,4 mm		1104280	Water Inlet Hose 8 m
	1182332	Collet Body with Gas Lens 3,2 mm	13	1194140	Power / Water-Cable 4 m (Single Connection)
	1182340	Collet Body with Gas Lens 4,0 mm		1194180	Power / Water-Cable 8 m (Single Connection)
6	1210704	Ceramic Gas Nozzle Gr. 4 for Gas Lens	14	1194242	Water Inlet Hose 4 m
	1210705	Ceramic Gas Nozzle Gr. 5 for Gas Lens		1194282	Water Inlet Hose 8 m
	1210706	Ceramic Gas Nozzle Gr. 6 for Gas Lens	15	1104341	Gas Hose 4 m
	1210707	Ceramic Gas Nozzle Gr. 7 for Gas Lens		1104381	Gas Hose 8 m



Pos.	Part No.	Description	Pos.	Part No.	Description
16	1194142	Power / Water-Hose 4 m			
	1194182	Power / Water-Hose 8 m			
17	3595114	Plug SK 50, kpl. mit Hose Nipple			
18	0331022	Insulation Sleeve			
19	2411600	Gun Plug Housing			
20	2700108	Clamp for Cover Hose			
21	1104241	Water Inlet Hose 4 m			
	1104281	Water Inlet Hose 8 m			
22	1194141	Power / Water-Cable 4 m (WZ0)			
	1194181	Power / Water-Cable 8 m (WZ0)			
23	2414705	Water Outlet Hose 0,55 m, cpl.			
24	3000306	Gun Plug Body WZ0			
25	2151700	Plug Nut			
26	0040601	Screw			
27	0092000	O-Ring			
28	0321100	Single Ear Clamp 10,0			