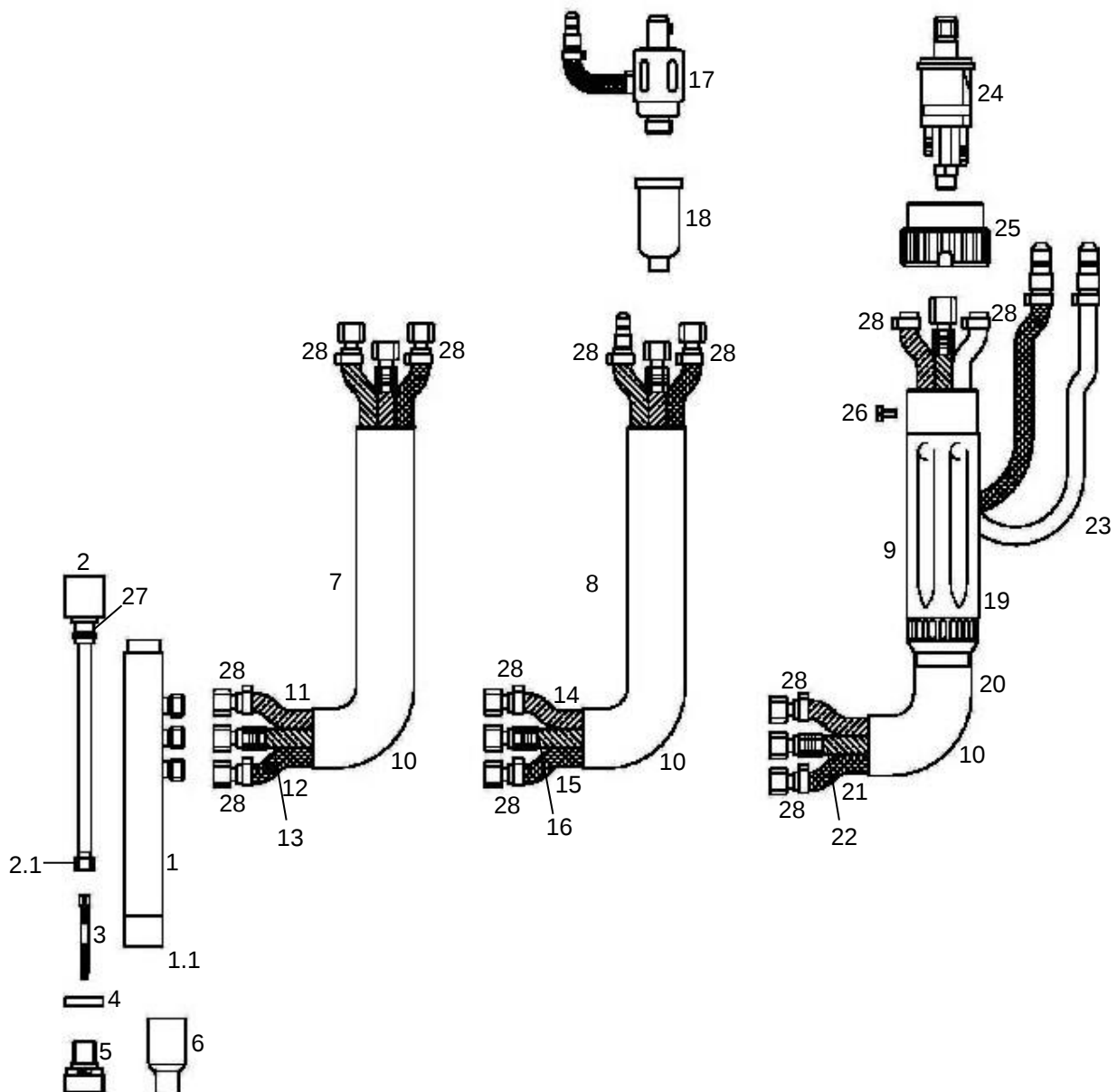




Machine Torch AUT WIG 200W, water cooled

Technical data according to EN 60 974-7

Rating: 240A DC
170A AC
Duty cycle: @100%
Tungsten electrodes: 0,5 – 3,2mm





Part Number for complete Welding Torch

Part No.	4m	8m
Single Connection	1394001	1398001
Gun Plug Body WZ0	1394004	1398004
Gun Plug Body WZ	1394005	1398005

Spare Part List

Pos.	Part No.	Description	Pos.	Part No.	Description
1	1390100	Torch Body AUT-WIG 200 W cpl.	10	5231540	Cover Hose 4m
	1390101	Torch Body AUT-WIG 200 W without Guide Tube		5231580	Cover Hose 8m
1.1	1390203	Insulating Cap	11	1394340	Gas Hose 4m (Single Connection)
2	1290300	Guide Tube		1394380	Gas Hose 8m (Single Connection)
2.1	1290301	Clamping Nut			
3	1200510	Collets Ø1,0mm			
	1200516	Collets Ø1,6mm	12	1394240	Water Inlet Hose 4m
	1200524	Collets Ø2,4mm		1394280	Water Inlet Hose 8m
	12005321	Collets Ø3,2mm	13	1394140	Power / Water-Cable 4m (Single Connection)
5	1202310	Collet Body with Gas Lens 1,0 mm		1394180	Power / Water-Cable 8m (Single Connection)
	1202316	Collet Body with Gas Lens 1,6 mm	14	1394243	Water Inlet Hose 4m
	1202324	Collet Body with Gas Lens 2,4 mm		1394283	Water Inlet Hose 8m
	1202332	Collet Body with Gas Lens 3,2 mm	15	1394341	Gas Hose 4m
6	1202404	Ceramic Gas Nozzle Gr. 4		1394381	Gas Hose 4m
	1202405	Ceramic Gas Nozzle Gr. 5	16	1394143	Power / Water-Cable 4m (BSB)
	1202406	Ceramic Gas Nozzle Gr. 6		1394183	Power / Water-Cable 4m (BSB)
	1202407	Ceramic Gas Nozzle Gr. 7	17	3595114	Plug SK 50, cpl. mit Hose Nipple
	1202408	Ceramic Gas Nozzle Gr. 8	18	0331022	Insulation Sleeve
7	1394000	Cable Assembly 4m (Single Connection)	19	2411600	Gun Plug Housing
	1398000	Cable Assembly 8m (Single Connection)	20	2700108	Clamp for Cover Hose
8	13940001	Cable Assembly 4m (BSB)	21	13942401	Water Inlet Hose 4m
	13980001	Cable Assembly 8m (BSB)		1394281	Water Inlet Hose 8m
9	1394002	Cable Assembly 4m, Water outside	22	1394141	Power / Water-Cable 4m (WZO)
	1398002	Cable Assembly 8m, Water outside		1394181	Power / Water-Cable 8m (WZO)



Pos.	Part No.	Description	Pos.	Part No.	Description
23	2414705	Water Outlet Hose 0,55m, cpl.			
24	3000306	Gun Plug Body WZ0			
25	2151700	Plug Nut			
26	0040601	Screw			
27	0061500	O-Ring			
28	0321100	Single Ear Clamp 10,0			