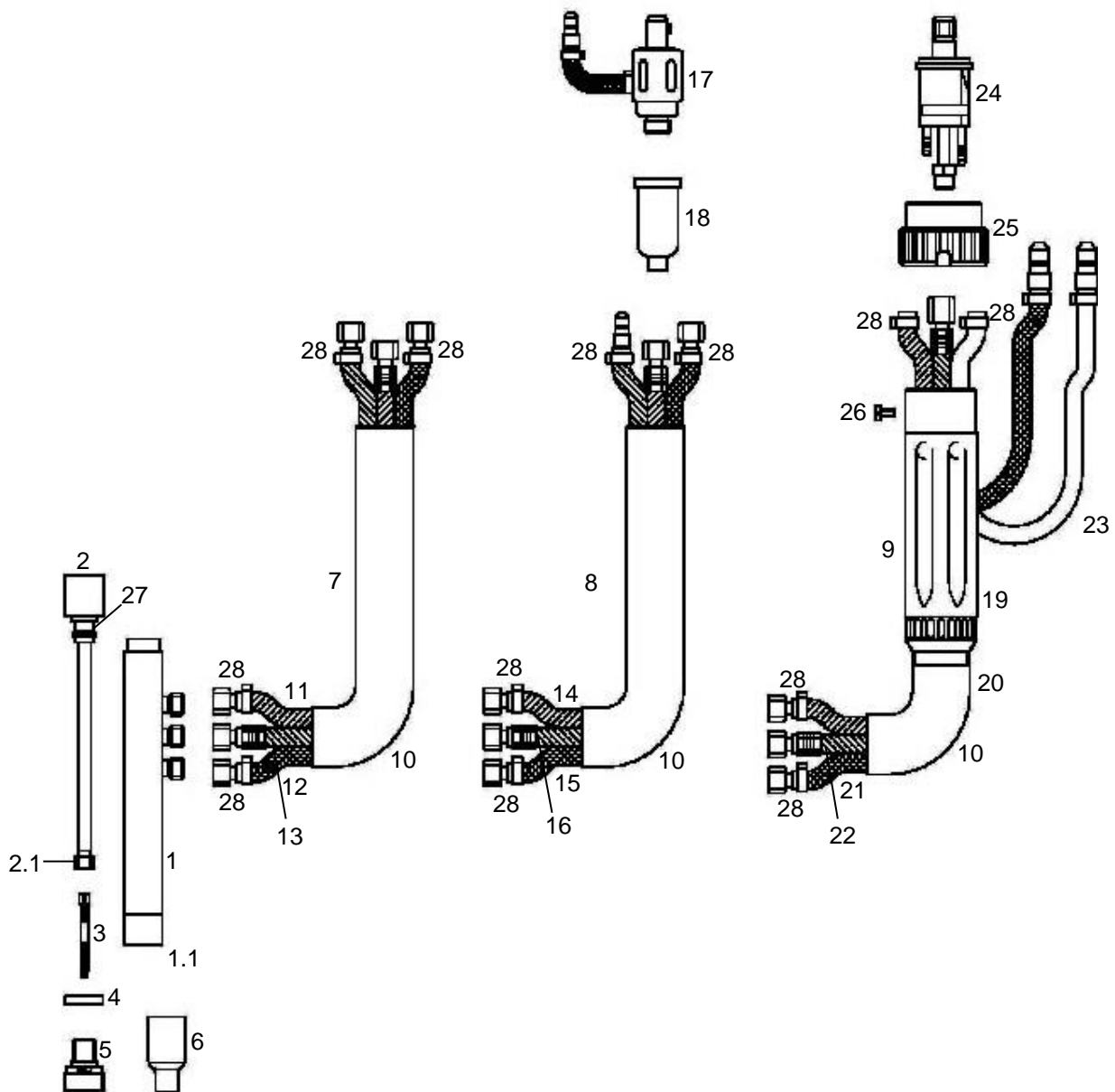




## Machine Torch AUT WIG 200W, water cooled

Technical data according to EN 60 974-7

Rating: 240A DC  
170A AC  
Duty cycle: @100%  
Tungsten electrodes: 0,5 – 3,2mm





### Part Number for complete Welding Torch

Part No.	4m	8m
Single Connection	1394001	1398001
Gun Plug Body WZ0	1394004	1398004
Gun Plug Body WZ	1394005	1398005

### Spare Part List

Pos.	Part No.	Description	Pos.	Part No.	Description
1	1390100	Torch Body AUT-WIG 200 W cpl.	10	5231540	Cover Hose 4 m
	1390101	Torch Body AUT-WIG 200 W without Guide Tube		5231580	Cover Hose 8 m
1.1	1390203	Insulating Cap	11	1394340	Gas Hose 4 m (Single Connection)
2	1290300	Guide Tube		1394380	Gas Hose 8 m (Single Connection)
2.1	1290301	Clamping Nut			
3	12005xx	Collets	12	1394240	Water Inlet Hose 4 m
		<i>Collets available in <math>\varnothing</math> 1.0/1.6/2.4/3.2 mm</i>		1394280	Water Inlet Hose 8 m
		<i>Please insert wire diameter at xx.</i>			
		<i>Example: <math>\varnothing</math> 1,0 mm is: 10; Art.-Nr.: = 1200510</i>	13	1394140	Power / Water-Cable 4 m (Single Connection)
5	1202310	Collet Body with Gas Lens 1,0 mm		1394180	Power / Water-Cable 8 m (Single Connection)
	1202316	Collet Body with Gas Lens 1,6 mm	14	1394243	Water Inlet Hose 4 m
	1202324	Collet Body with Gas Lens 2,4 mm		1394283	Water Inlet Hose 8 m
	1202332	Collet Body with Gas Lens 3,2 mm	15	1394341	Gas Hose 4 m
6	1202404	Ceramic Gas Nozzle Gr. 4		1394381	Gas Hose 4 m
	1202405	Ceramic Gas Nozzle Gr. 5	16	1394143	Power / Water-Cable 4 m (BSB)
	1202406	Ceramic Gas Nozzle Gr. 6		1394183	Power / Water-Cable 4 m (BSB)
	1202407	Ceramic Gas Nozzle Gr. 7	17	3595114	Plug SK 50, cpl. mit Hose Nipple
	1202408	Ceramic Gas Nozzle Gr. 8	18	0331022	Insulation Sleeve
7	1394000	Cable Assembly 4 m (Single Connection)	19	2411600	Gun Plug Housing
	1398000	Cable Assembly 8 m (Single Connection)	20	2700108	Clamp for Cover Hose
8	13940001	Cable Assembly 4 m (BSB)	21	13942401	Water Inlet Hose 4 m
	13980001	Cable Assembly 8 m (BSB)		1394281	Water Inlet Hose 8 m
9	1394002	Cable Assembly 4 m, Water outside	22	1394141	Power / Water-Cable 4 m (WZO)
	1398002	Cable Assembly 8 m Water outside		1394181	Power / Water-Cable 8 m (WZO)



Pos.	Part No.	Description	Pos.	Part No.	Description
23	2414705	Water Outlet Hose 0,55 m, cpl.			
24	3000306	Gun Plug Body WZ0			
25	2151700	Plug Nut			
26	0040601	Screw			
27	0061500	O-Ring			
28	0321100	Single Ear Clamp 10,0			