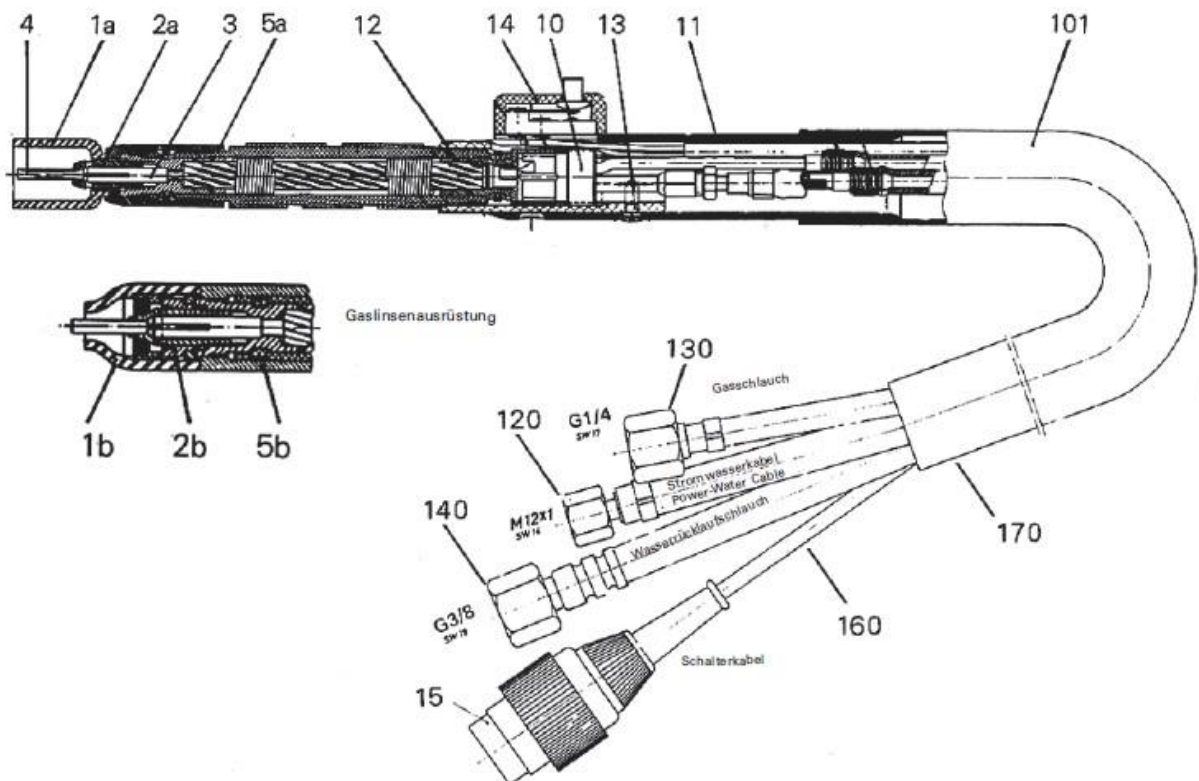




Manual Welding Torch AS 25, water cooled

Technical data according to EN 60 974-7

Rating:	220A DC
	200A AC
Duty cycle:	@60%
Tungsten electrodes:	Ø0,5 – 3,2mm





Part Numbers for complete Welding Torch

Part No.	4m	8m
Single Connection	70120040	70120040S7
Single Switch, Single Connection, Tuchel Plug 5-pole	70120040S	70120040S8
Double Switch, Single Connection, Tuchel Plug 5-pole	70120040S5	70120040S11

Spare Part List

Pos.	Part No.	Description	Pos.	Part No.	Description
1a	1200704	Ceramic Gas Nozzle pink #4 Ø6,4mm	3	70108150	Collet 0,5mm
	1200705	Ceramic Gas Nozzle pink #5 Ø7,9mm		70108160	Collet 1,0mm
	1200706	Ceramic Gas Nozzle pink #6 Ø9,9mm		70108170	Collet 1,6mm
	1200707	Ceramic Gas Nozzle pink #7 Ø11,1mm		70108180	Collet 2,4mm
	1200708	Ceramic Gas Nozzle pink #8 Ø13,0mm		70108190	Collet 3,2mm
	1200710	Ceramic Gas Nozzle pink #10 Ø16,0mm	4	08601060	Tungsten Electrode WT 10 Ø0,5mm, 50mm long
1b	1202404	Ceramic Gas Nozzle for Gas Lens pink #4 Ø6,4mm		08601120	Tungsten Electrode WT 10 Ø1,0mm, 50mm long
	1202405	Ceramic Gas Nozzle for Gas Lens pink #5 Ø7,9mm		08601180	Tungsten Electrode WT 10 Ø1,6mm, 50mm long
	1202406	Ceramic Gas Nozzle for Gas Lens pink #6 Ø9,9mm		08601230	Tungsten Electrode WT 10 Ø2,4mm, 50mm long
	1202407	Ceramic Gas Nozzle for Gas Lens pink #7 Ø11,1mm		08601300	Tungsten Electrode WT 10 Ø3,2mm, 50mm long
	1202408	Ceramic Gas Nozzle for Gas Lens pink #8 Ø13,0mm	5a	18704670	Insulating Cover
2a	70108610	Collet Body 0,5mm	5b	18810360	Insulator
	70108620	Collet Body 1,0mm	10	70112200	Insulated Torch Body
	70108630	Collet Body 1,6mm	11	75102957	Handle without Trigger
	70108640	Collet Body 2,4mm		18703800	Handle for Trigger
	70108650	Collet Body 3,2mm	12	70119990	Connection
2b	70911041	Collet Body with Gas Lens 0,5mm	13	18701550	Screw M5x7
	70911051	Collet Body with Gas Lens 1,0mm	14	70106460	Single Switch
	70911061	Collet Body with Gas Lens 1,6mm		70910550	Double Switch
	70911071	Collet Body with Gas Lens 2,4mm	15	19002270	Tuchel Plug for Control Cable 5-pole
	70911081	Collet Body with Gas Lens 3,2mm	101	75200153	Cable Assembly 4m cpl.
				75200154	Cable Assembly 8m cpl.



Pos.	Part No.	Description	Pos.	Part No.	Description
120	70119740	Cable – water cooled 4m			
	70119780	Cable – water cooled 8m			
130	70108130	Gas Hose 4m			
	70108830	Gas Hose 8m			
140	70119840	Water Hose 4m			
	70119880	Water Hose 8m			
160	0551045	Cable for Switch 3-adrig (per meter)			
170	0550302	Insulating Hose 22x1,5 (per meter)			