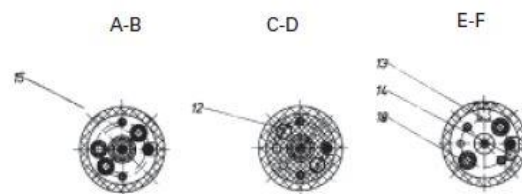
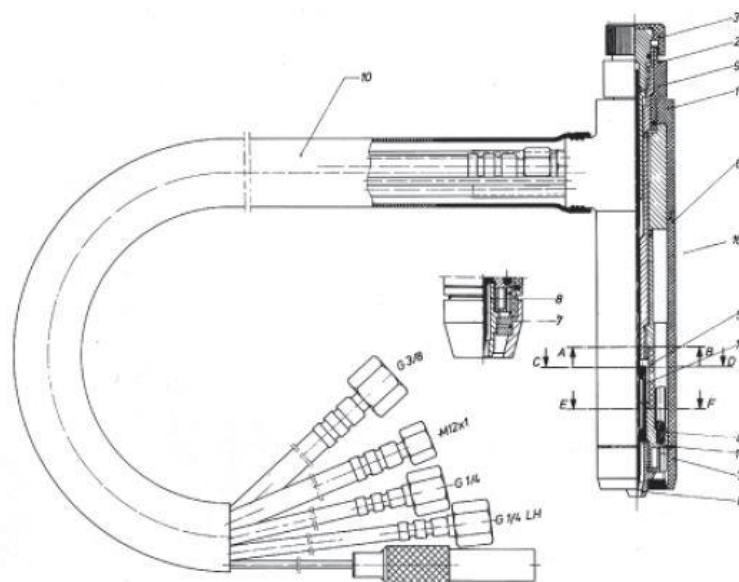




## Machine Torch AMW 250, water cooled

Technical data according to EN 60 974-7

Rating: 250A DC  
220A AC  
Duty cycle: @100%  
Tungsten electrodes: Ø3,2 – 4,0mm



### Part Number for complete Welding Torch

Part No.	4m	6m
Single Connection	75200973	75204443



## Spare Part List

Pos.	Part No.	Description	Pos.	Part No.	Description
1	75200974	Torch Body AMW 250	12	40233163	Screw M3x16
2	75200986	Collet Body 3,2mm	13	18701550	Screw M5x6
3	75200989	Back Cap cpl.	14	47410380	Threaded Pin M3x5
4	75200992	Adapter Body	15	75201794	Sealing Ring
5	75200995	Insulator	16	75204790	Tungsten Electrode 3,2mm
6	75200996	Insulator Tube		75201841	Tungsten Electrode 4,0mm
7	75200997	Gas Nozzle cpl. (Ceramic) matching:		75201843	Collet Body 4,0mm
8	75201012	Welding Nozzle, short		75201846	Collet 4,0mm
	75201289	Welding Nozzle, long		75201842	Center Piece 4,0mm
	75201743	Gas Nozzle, cpl. (Sintered Metal)		75201841	Electrode 4,0mm
	75201724	Welding Nozzle 4mm bore		75201844	Welding Nozzle CuCrZr 5,0mm
	75201844	Welding Nozzle 5mm bore	17	75201272	Centering Stone 3,2mm
	75204266	Gas Nozzle cpl.	18	75201795	Sealing Ring
	75204268	Welding Nozzle 4mm		46235010	O-Ring 14,0x2,0
	75204362	Gas Nozzle, cpl.		46237140	O-Ring 9,5x1,6 für Back Cap
	75201724	Welding Nozzle 4mm bore		75204487	Welding Nozzle 2,0mm
	75201844	Welding Nozzle 5mm bore		75204488	Welding Nozzle 2,8mm
9	75204107	Collet		75204489	Welding Nozzle 3,2mm
10	75201020	Cable Assembly 4m, cpl.		75204490	Welding Nozzle 3,5mm
	75204444	Cable Assembly 6m, cpl.		75204491	Welding Nozzle 4,0mm
	75201026	Gas Hose 4m G ¼ left			
	75201026S	Gas Hose 6m G ¼ left			
	75201027	Center Gas Hose 4m G ¼ right			
	75201027S	Center Gas Hose 6m G ¼ right			
	70106440	Water cooled Power Line 4m M12x1			
	70106440S	Water cooled Power Line 6m M12x1			
	70119840	Water Inlet Hose 4m G 3/8			
	70119840S	Water Inlet Hose 6m G 3/8			
	75301051	Cabel Auxiliary Arc 4m, cpl.			
	75301051S	Cable Auxiliary 6m, cpl.			
	75100498	Insulating Hose (per meter) 28x1,5			
	75986511	Plug			
11	75201166	Sealing Ring			